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LIFT CORP.

BMR

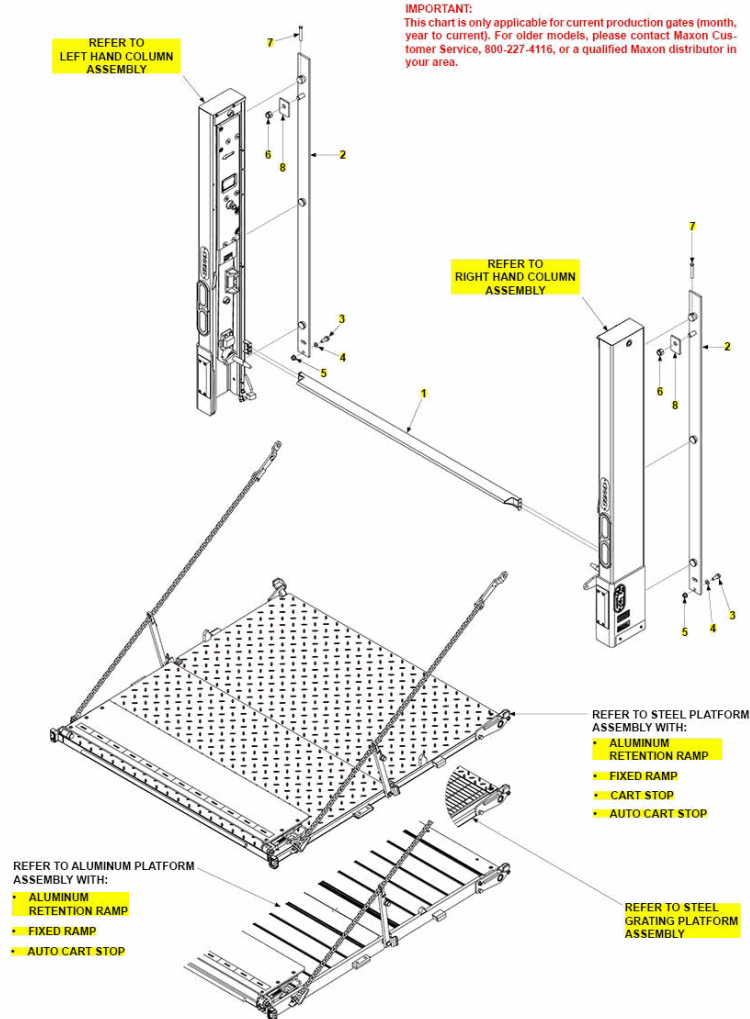
PARTS MANUAL

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Final Assembly

FINAL ASSEMBLY

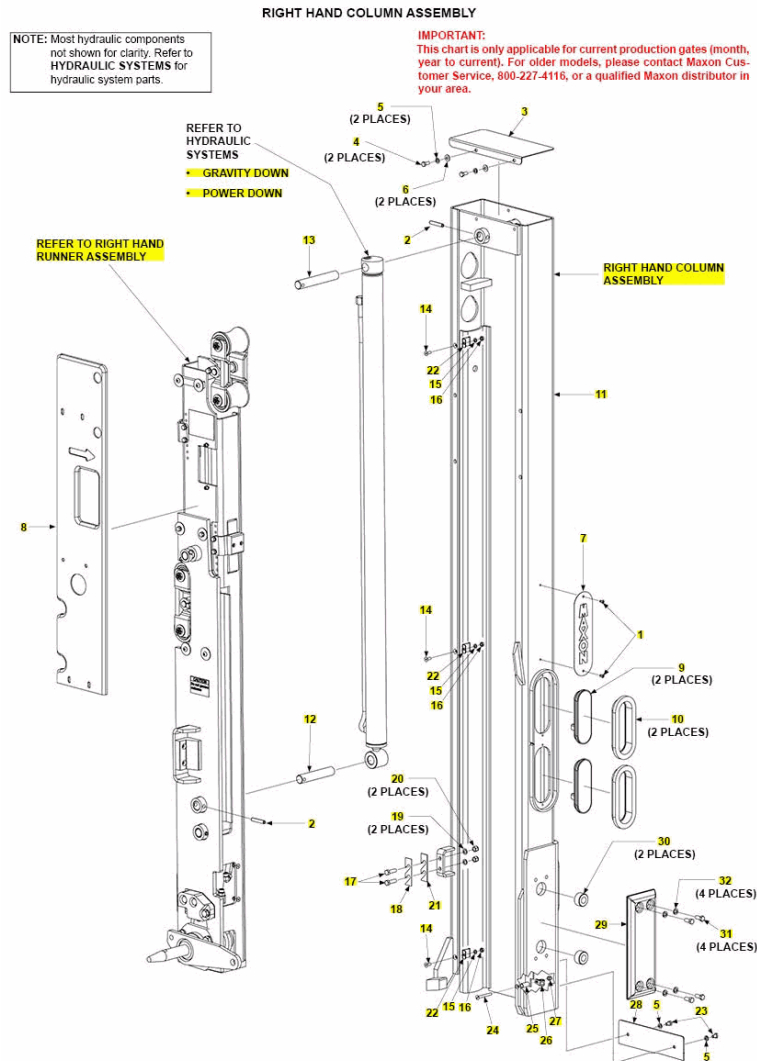


Pos.	CPN	Qty.	Description
1	286215-101	1	
1	286215-111	1	
1	288790-01	1	EXT PLT WLDMT,BMRB,WELD-ON,ST
1	288790-01G	1	EXT PLT WLDMT, BMR, WELD-ON,ST,G
1	288790-11	1	EXT PLT WLDMT,BMRBW,WELD-ON,ST
1	288790-11G	1	EXT PLT WLDMT, BMRW, WELD-ON,ST,G
2	286290-01	1	PLATE WLDMT, UNIT MOUNT
2	286290-11	1	PLATE WLDMT, UNIT MOUNT, SST
3	901615-03	1	BOLT HEX FRAME .63-11X1.75"LG
4	902013-15	1	WASHER, FLAT 5/8" ZC
5	901023-04	1	FLANGE LOCK NUT,63-11,ZC
6	903159-01	1	NUT, NYL INSTR STOP 1-8, GR8, ZC
7	905381-01	1	SCREW, SPEC HEX CAP, FULL THD .63-11X4, ZC
8	286295	1	

SPARE PARTS LIST

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Right Hand Column Assembly

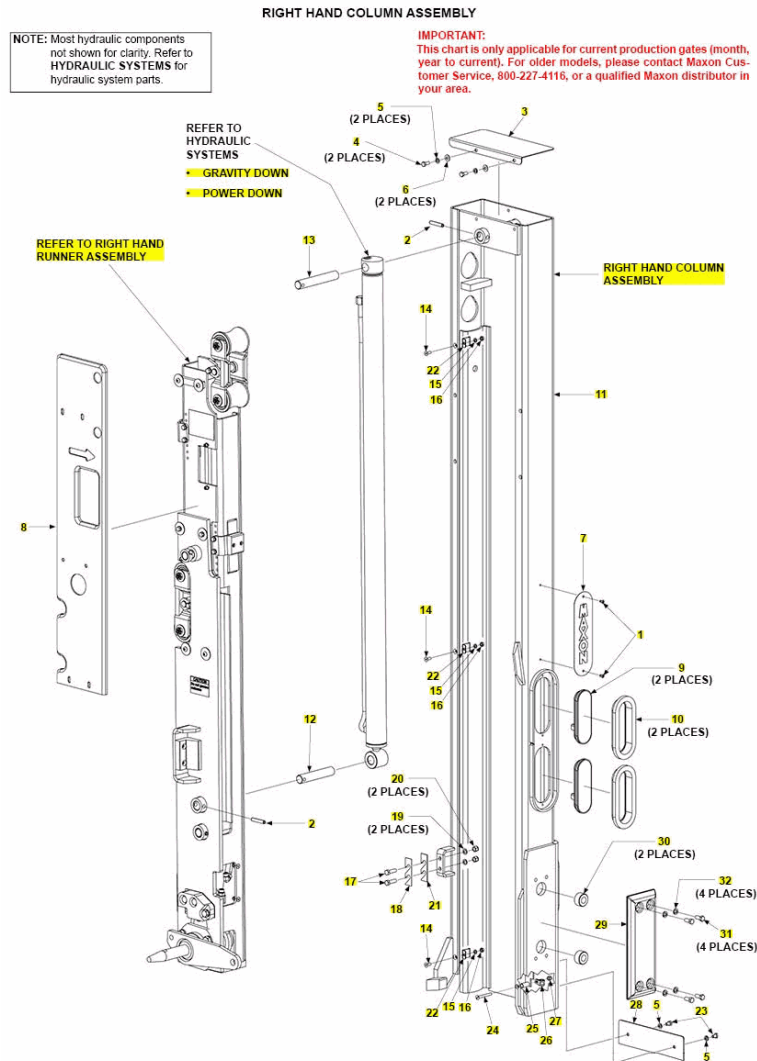


Pos.	CPN	Qty.	Description
1	286320-01	1	COL ASSY BMR44,RH,12V,GD,BLK
1	286320-01-100	1	COL ASSY BMR44,RH,12V,GD,BLK,W/SLDE PAD
1	286320-01G	1	COL ASSY BMR44,RH,12V,GD,GALV
1	286320-01G-100	1	COL ASSY BMR44,RH,12V,GD,GA,W/SLDE PAD
1	286320-02	1	COL ASSY BMR66,RH,12V,GD,BLK
1	286320-02-100	1	COL ASSY BMR66,RH,12V,GD,BLK,W/SLDE PAD
1	286320-02G	1	COL ASSY BMR66,RH,12V,GD,GALV
1	286320-02G-100	1	COL ASSY BMR66,RH,12V,GD,GA,W/SLDE PAD
1	286320-11	1	COL ASSY BMR44,RH,12V,PD,BLK
1	286320-11-100	1	COL ASSY BMR44,RH,12V,PD,BLK,W/SLDE PAD
1	286320-11G	1	COL ASSY BMR44,RH,12V,PD,GALV
1	286320-11G-100	1	COL ASSY BMR44,RH,12V,PD,GA,W/SLDE PAD
1	286320-12	1	COL ASSY BMR66,RH,12V,PD,BLK
1	286320-12-100	1	COL ASSY BMR66,RH,12V,PD,BLK,W/SLDE PAD
1	286320-12G	1	COL ASSY BMR66,RH,12V,PD,GALV
1	286320-12G-100	1	COL ASSY BMR66,RH,12V,PD,GA,W/SLDE PAD
2	207644	1	RIVET BLND.19 X.58 DOME
3	904717-06	1	PIN ROLL .38 X 2 ZINC
4	295744-02	1	COVER, RH COLUMN TOP,BLK
4	295744-12	1	COVER, RH COLUMN TOP,GALV
5	901602-04	1	BOLT,HEX .313-18X0.75,18-8 SS
6	902019-4	1	WASHER,LOCK S/ST .583ODX.322ID
7	903409-02	1	WASHER,FEND .34 X.75OD,SS
8	260478	1	MAXON VERT PLATE 3X10.125X.031

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Right Hand Column Assembly

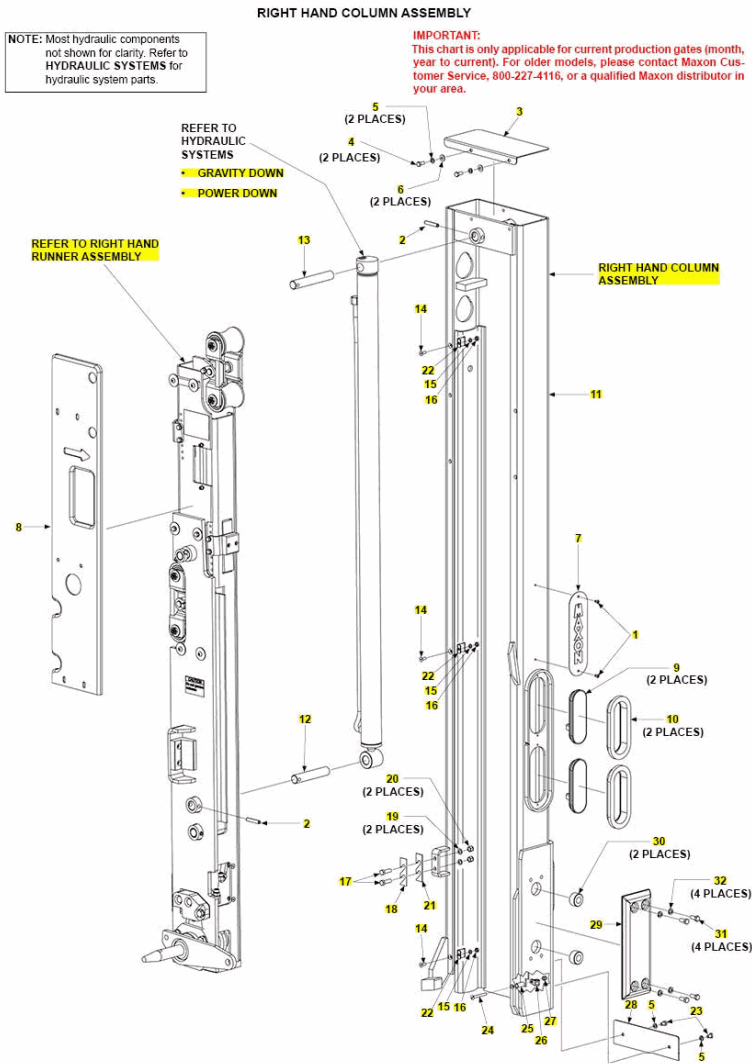


Pos.	CPN	Qty.	Description
9	286327-01	1	COVER COLUMN RH
10	285371-02	1	LAMP,LED S/T&T,OVAL,TRK-LITE
11	261687-01	1	GROMMET
12	286241-01	1	COLUMN WLDMT, RH
12	286241-01G	1	COLUMN WLDMT, RH, GALV
13	268068-05	1	PIN, SST Ø1 X 5.38 LG
14	268068-06	1	PIN, SST Ø1 X 6.32 LG
15	900711-03	1	SCREW, SOC FL .25-20X.75 SS
16	902019-3	1	WASHER,LOCK S/ST .487ODX.260ID
17	903107-03	1	NUT, HEX .25-20 UNC SS
18	900014-5	1	SCREW,HEX CAP.38-16X1.25,G8,ZC
19	288799-01	1	SPACER, .06THICK
20	903447-02	1	WASHER,FLAT .375X.063 THK,SS
21	903134-01	1	NUT, NYL INSRT STOP .375-16 SS
22	288799-02	1	SPACER, .03THICK
23	286276-01	1	CLAMP
24	900009-4	1	SCREW, CAP 5/16-18X1/2 GR8 ZC
25	260299	1	SCREW,MACH 1/4-20X2.25 FLSL ZC
26	253621	1	BUSHING .50 O.D.X.049WX1.00LG
27	224006	1	CLAMP, #6 RUBBER LOOM
28	901000	1	NUT, NYLON 1/4-20 ZINC
29	286265-01	1	COVER
30	286294-01	1	LOADING DOCK BUMPER, BLACK
31	289323-01	1	RD TUBE 1.5 OD X .38W X .81 LG

SPARE PARTS LIST

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Right Hand Column Assembly



Pos.	CPN	Qty.	Description
32	900764-05	1	SCREW, HEX CAP .38-16X.88, SS
33	902019-5	1	WASHER, LOCK S/ST .680ODX.385ID

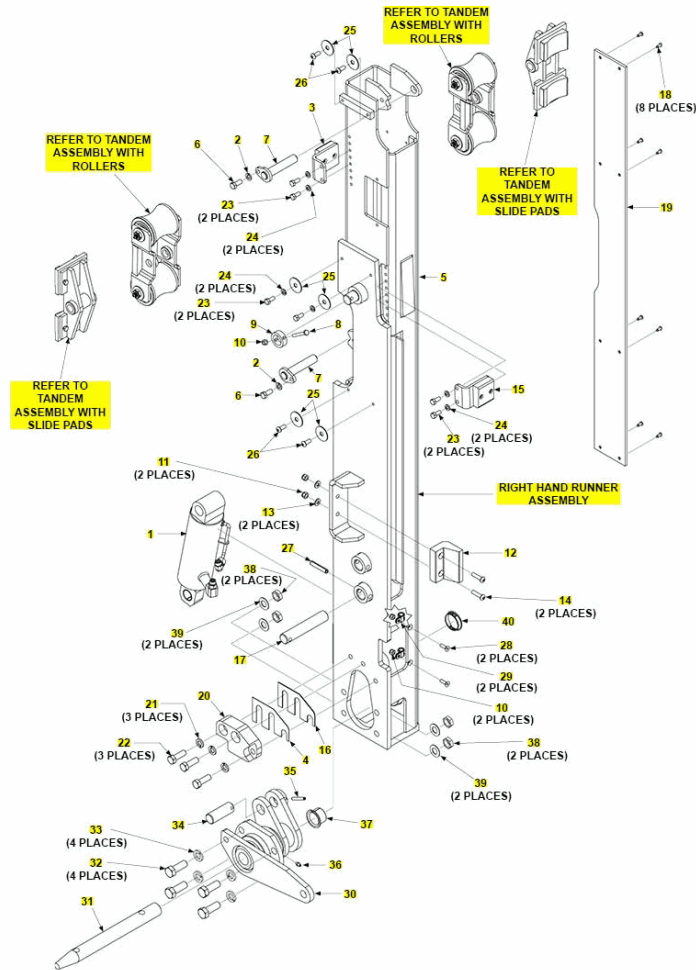
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Right Hand Runner Assembly

RIGHT HAND RUNNER ASSEMBLY

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	286325-01	1	RUNNER ASSY BMR, RH, BLK
1	286325-01-100	1	RUNNER ASSY BMR,RH,BLK W/SLDE PAD
1	286325-01G	1	RUNNER ASSY BMR, RH, GALV
1	286325-01G-100	1	RUNNER ASSY BMR,RH,GALV,W/SLDE PAD
2	286281-01	1	CYL ASSY D/ACT, 2.75BX5.25 STRX1.13R
3	902011-4	1	WASHER, LOCK 3/8X.094 ZC
5	286759-02	1	SPACER, SST .03 THICK
6	286324-01	1	RUNNER WLDMT, RH, BLK
6	286324-01G	1	RUNNER WLDMT, RH, GALV
7	900764-05	1	SCREW, HEX CAP .38-16X.88, SS
8	280067	1	ARM WELD'T
9	900004-8	1	SCREW, CAP 1/4-20X2 GR8 ZC
10	269227-01	1	PIN COLLAR
11	903137-01	1	NUT, NYL INSRT STOP .25-20 SS
12	903106-10	1	NUT, NYL INSRT STOP.313 -18 SS
13	288940-01	1	BUMPER, PLATFORM STOP
14	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
15	900001-4	1	SCREW, BUT 5/16-18X1-1/4 ALLOY
16	287434-02	1	PAD ASSY, BOTTOM, RH RUNNER
17	286759-01	1	SPACER, SST .06 THICK
18	268068-05	1	PIN, SST Ø1 X 5.38 LG
19	904005-2	1	RIVET,BLIND SSTL DOME.187X.565
20	253543	1	PAD .28 DIA.
21	286226-02	1	HOLDER, RUNNER RH, CASTING, BLACK

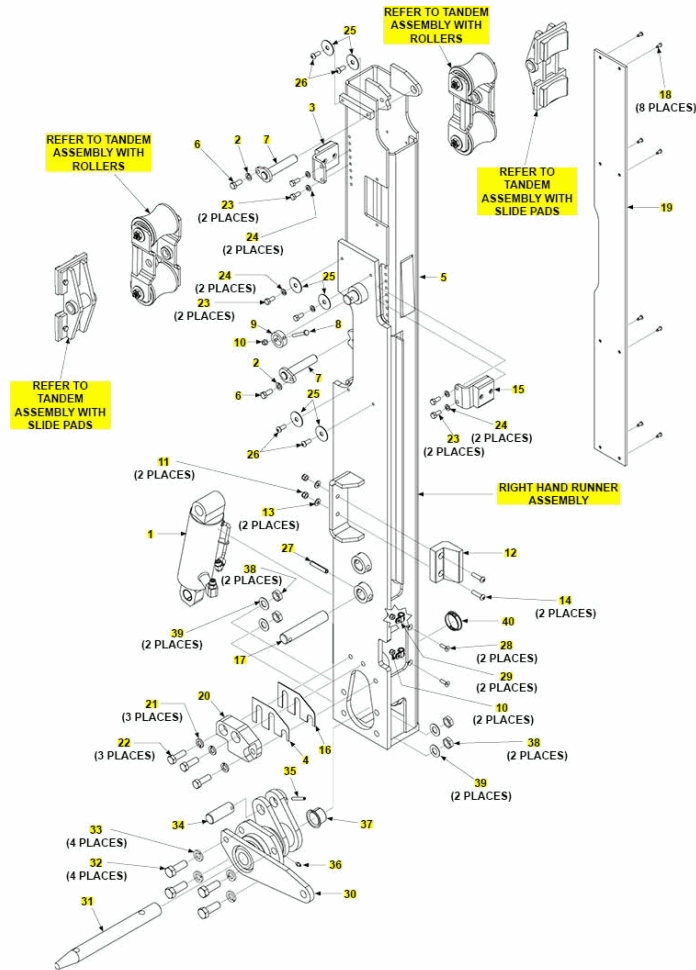
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Right Hand Runner Assembly

RIGHT HAND RUNNER ASSEMBLY

IMPORTANT:
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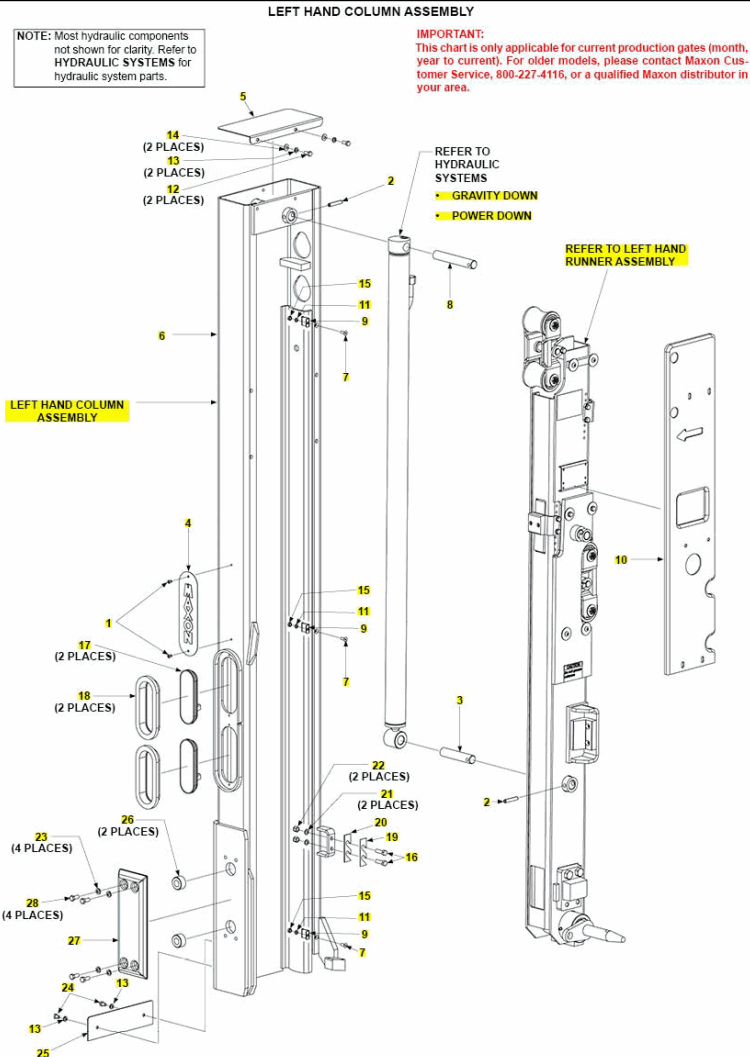


Pos.	CPN	Qty.	Description
22	902011-6	1	WASHER, LOCK 1/2X1/8 ZC
23	900035-3	1	SCREW,CAP HXHD.5-13UNC-2A 1.50
24	901602-04	1	BOLT,HEX .313-18X0.75,18-8 SS
25	902019-4	1	WASHER,LOCK S/ST .583ODX.322ID
26	902008	1	WASHER,FENDER 1.5X13/32X1/16SS
28	904717-06	1	PIN ROLL .38 X 2 ZINC
29	900711-04	1	SCREW, SOC FL .25-20X.88 SS
30	224006	1	CLAMP, #6 RUBBER LOOM
31	286315-01	1	ARM. P/F FOLDING
32	280103	1	PIN X 13" STAINLESS STEEL
33	900055-03	1	SCREW,HEX HEAD.625-11UNC X1.75
34	902011-8	1	WASHER, LOCK .625, .156THK
35	286269-01	1	PIN, SST, Ø1 X 2.78LG
36	905033-4	1	ROLL PIN .250 O.D.X1.75"LG
37	224342	1	FITTING, GREASE 1/4"SELF DRILL
38	286759-01	1	SPACER, SST .06 THICK
39	30331	1	
40	902000-18	1	WASHER, FLAT .625 .063 THK
41	908081-09	1	PLUG, NYLON, FOR Ø1.75 HOLE

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Left Hand Column Assembly

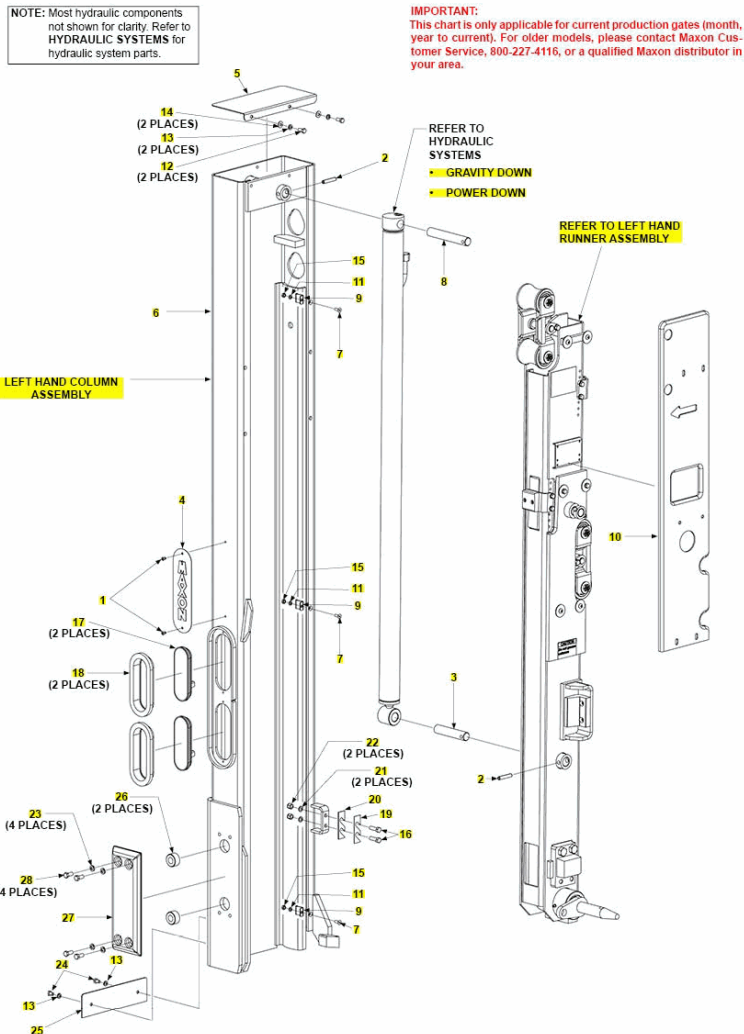


Pos.	CPN	Qty.	Description
1	286215-01	1	COL ASSY BMR44, LH, 12V, BLK
1	286215-01-100	1	COL ASSY BMR44,LH,12V,BLK,W/SLDE PAD
1	286215-01G	1	COL ASSY BMR44, LH, 12V, GALV
1	286215-01G-100	1	COL ASSY BMR44,LH,12V,GALV,W/SLDE PAD
1	286215-02	1	COL ASSY BMR66, LH, 12V, BLK
1	286215-02-100	1	COL ASSY BMR66,LH,12V,BLK,W/SLDE PAD
1	286215-02G	1	COL ASSY BMR66, LH, 12V, GALV
1	286215-02G-100	1	COL ASSY BMR66,LH,12V,GALV,W/SLDE PAD
2	207644	1	RIVET BLND.19 X.58 DOME
3	904717-06	1	PIN ROLL .38 X 2 ZINC
4	268068-07	1	PIN, SST ϕ 1 X 4.91 LG
5	260478	1	MAXON VERT PLATE 3X10.125X.031
6	295744-01	1	COVER, LH COLUMN TOP,BLK
6	295744-11	1	COVER, LH COLUMN TOP,GALV
7	286221-01	1	COLUMN WLDMT, LH
7	286221-01G	1	COLUMN WLDMT, LG, GALV
8	900711-03	1	SCREW, SOC FL .25-20X.75 SS
9	268068-06	1	PIN, SST ϕ 1 X 6.32 LG
10	286276-01	1	CLAMP
11	286326-01	1	COVER COLUMN LH
12	902019-3	1	WASHER,LOCK S/ST .487ODX.260ID
13	901602-04	1	BOLT,HEX .313-18X0.75,18-8 SS
14	902019-4	1	WASHER,LOCK S/ST .583ODX.322ID
15	903409-02	1	WASHER,FEND .34 X.75OD,SS

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Left Hand Column Assembly

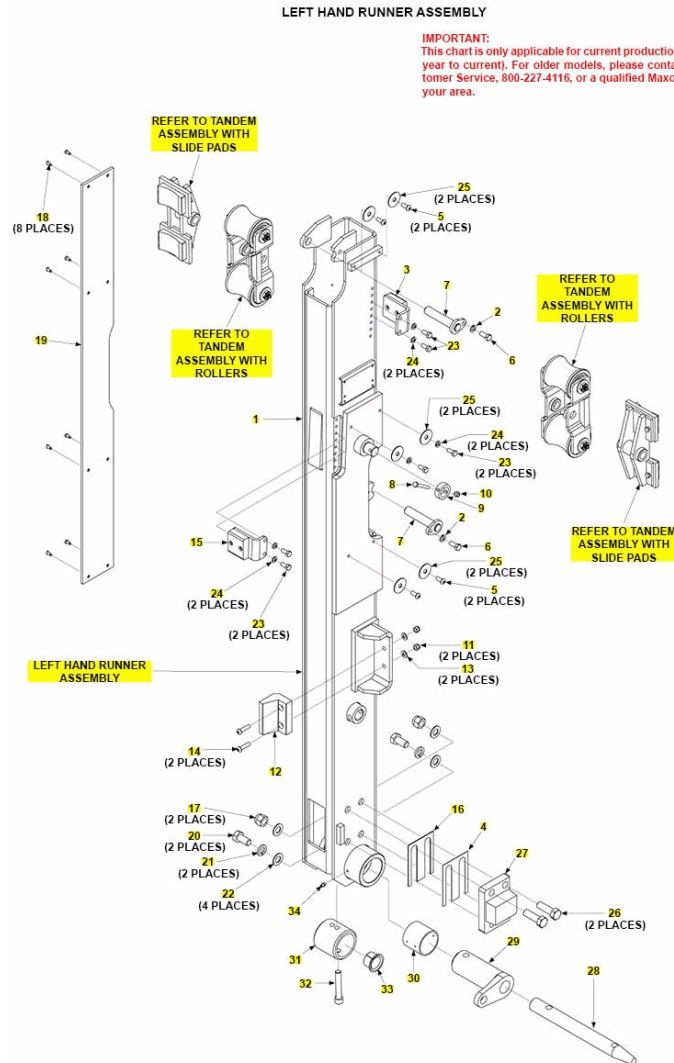


Pos.	CPN	Qty.	Description
16	903107-03	1	NUT, HEX .25-20 UNC SS
17	900014-5	1	SCREW, HEX CAP.38-16X1.25,G8,ZC
18	285135-01	1	LED LT,FLG MTG OVAL,TRUCK-LITE
19	285135-02	1	FLANGE,SST,OVAL LT,TRUCK-LITE
20	288799-02	1	SPACER, .03THICK
21	288799-01	1	SPACER, .06THICK
22	903447-02	1	WASHER,FLAT .375X.063 THK,SS
23	903134-01	1	NUT, NYL INSRT STOP .375-16 SS
24	902019-5	1	WASHER,LOCK S/ST .680ODX.385ID
25	900009-4	1	SCREW, CAP 5/16-18X1/2 GR8 ZC
26	286265-01	1	COVER
27	289323-01	1	RD TUBE 1.5 OD X .38W X .81 LG
28	286294-01	1	LOADING DOCK BUMPER, BLACK
29	900764-05	1	SCREW, HEX CAP .38-16X.88, SS

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Left Hand Runner Assembly



Pos.	CPN	Qty.	Description
1	286235-01	1	RUNNER ASSY BMR, LH, BLK
1	286235-01-100	1	RUNNER ASSY BMR,LH,BLK,W/SLDE PAD
1	286235-01G	1	RUNNER ASSY BMR, LH, GALV
1	286235-01G-100	1	RUNNER ASSY BMR,LH,GALV,W/SLDE PAD
2	286261-01	1	RUNNER WLDMT, LH BLK
2	286261-01G	1	RUNNER WLDMT, LH, GALV
3	902011-4	1	WASHER, LOCK 3/8X.094 ZC
4	287433-01	1	PAD ASSY, UPPER, LH RUNNER
5	288798-02	1	SPACER, .03THICK
6	900763-04	1	SCREW,BTN, .31-18X.75,SS
7	900764-05	1	SCREW, HEX CAP .38-16X.88, SS
8	280067	1	ARM WELD'T
9	900004-8	1	SCREW, CAP 1/4-20X2 GR8 ZC
10	269227-01	1	PIN COLLAR
11	903137-01	1	NUT, NYL INSRT STOP .25-20 SS
12	903106-10	1	NUT, NYL INSRT STOP.313 -18 SS
13	288940-01	1	BUMPER, PLATFORM STOP
14	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
15	900001-4	1	SCREW, BUT 5/16-18X1-1/4 ALLOY
16	287434-01	1	PAD ASSY, BOTTOM, LH RUNNER
17	288798-01	1	SPACER, .06THICK
18	40156	1	
19	904005-2	1	RIVET,BLIND SSTL DOME.187X.565
20	253543	1	PAD .28 DIA.

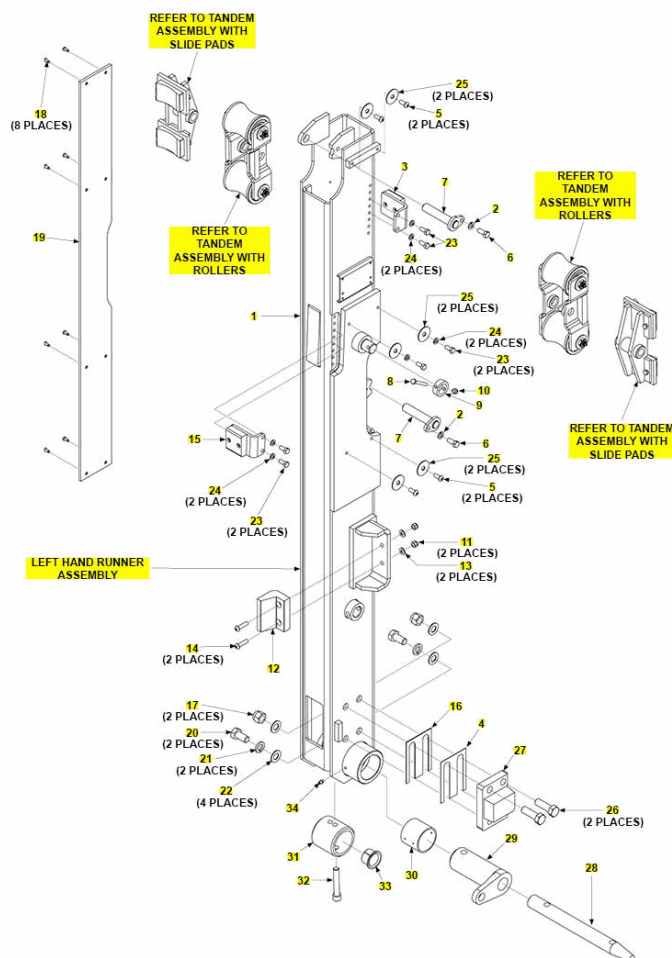
SPARE PARTS LIST

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Left Hand Runner Assembly

LEFT HAND RUNNER ASSEMBLY

IMPORTANT:
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Pos.	CPN	Qty.	Description
21	900055-1	1	SCREW, HEX HEAD .625-11UNC X1.25
22	902019-9	1	WASHER, LOCK S/ST 1.073ODX.641ID
23	902000-18	1	WASHER, FLAT .625 .063 THK
24	901602-04	1	BOLT, HEX .313-18X0.75, 18-8 SS
25	902019-4	1	WASHER, LOCK S/ST .583ODX.322ID
26	902008	1	WASHER, FENDER 1.5X13/32X1/16SS
27	900055-04	1	SCREW, HEX HEAD .625-11UNC X2
28	288801-02	1	STOP BLOCK, CASTING, BLACK
29	280103	1	PIN X 13" STAINLESS STEEL
30	280623-01	1	COUPLING LH, BMR'S
31	908011-01	1	BRG, CMPST 2.25X2.50X2.13LG
32	253696	1	PIN COLLAR 2.31ID X2.75 LG
33	908007-04	1	BEARING, FLNGD 1.25SHFT, 1"LG
34	900037-11	1	SCREW, SOCHD 1/2-20X3 GR8 ZC
35	224342	1	FITTING, GREASE 1/4"SELF DRILL

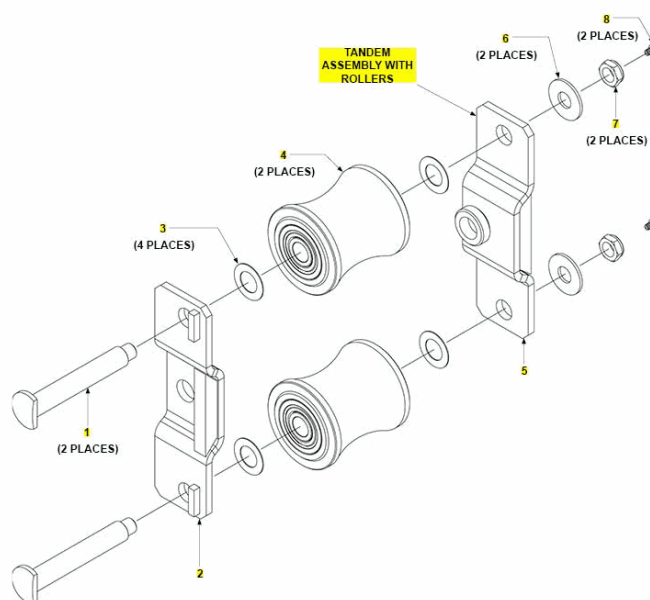
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Tandem Assembly with Rollers

TANDEM ASSEMBLY WITH ROLLERS

IMPORTANT:
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Pos.	CPN	Qty.	Description
1	286234-01	1	TANDEM ASSY BMRB
2	268899-01	1	ROLLER ASSY, TANDEM, BMR
3	288956-01	1	TANDEM OUTER BRACKET WLDMT
4	261182	1	WASHER,FLAT 1.25X.728X.030 304
5	268899-01	1	ROLLER ASSY, TANDEM, BMR
6	286308-01	1	TANDEM INNER BRACKET WLDMT
7	902014	1	WSHR 1.38X.56X.093
8	901016-1	1	NUT HEX THN HD LKG.500-20UNF
9	268264-02	1	GREASE FITTING,DRIVE-IN, .19

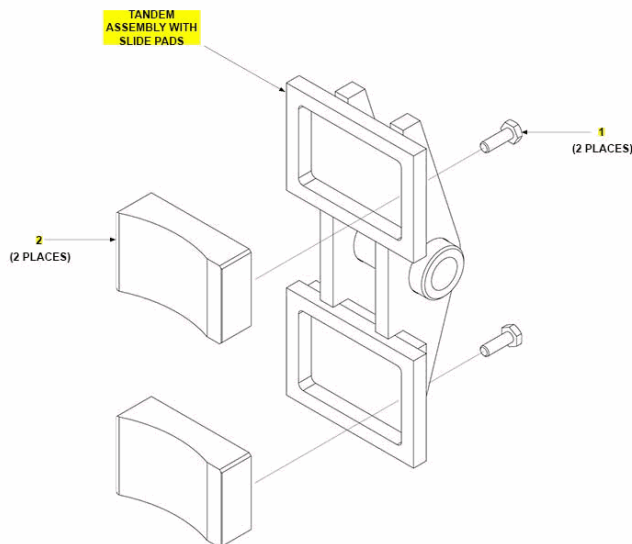
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Tandem Assembly with Slide Pads

TANDEM ASSEMBLY WITH SLIDE PADS

IMPORTANT:
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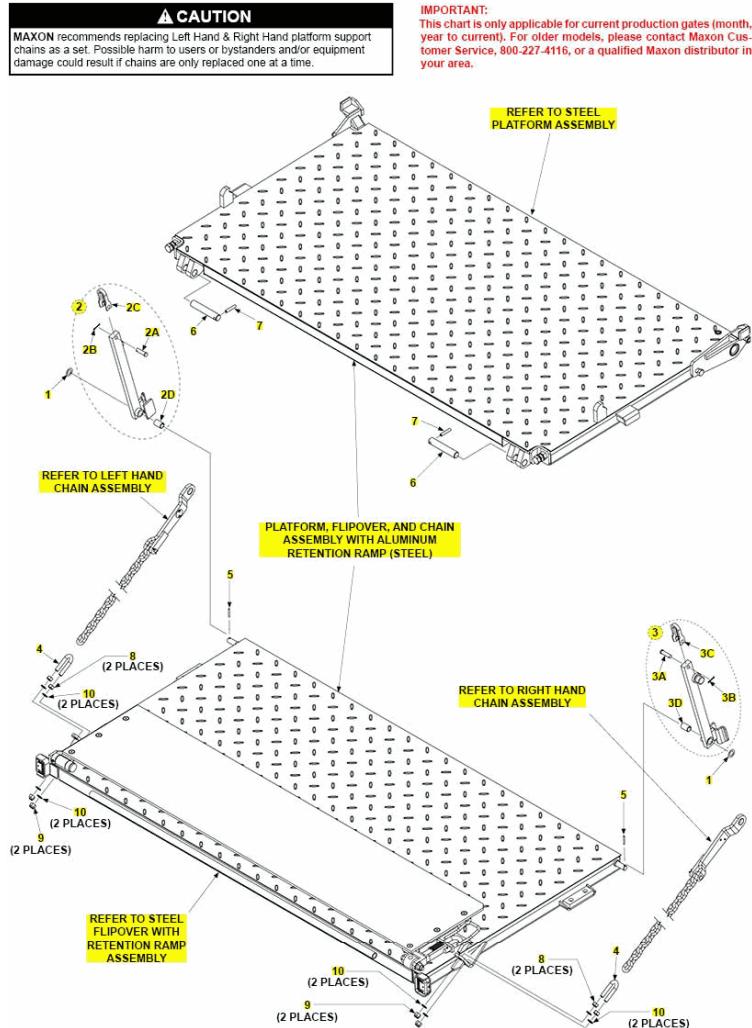
Pos.	CPN	Qty.	Description
1	287655-01	1	TANDEM ASSY WITH SLIDE PADS
2	900004-02	1	
3	287657-01	1	SLIDE PAD

SPARE PARTS LIST

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Platform, Flipover, and Chain Assembly with Aluminum Retention Ramp (Steel)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH ALUMINUM RETENTION RAMP
(STEEL)



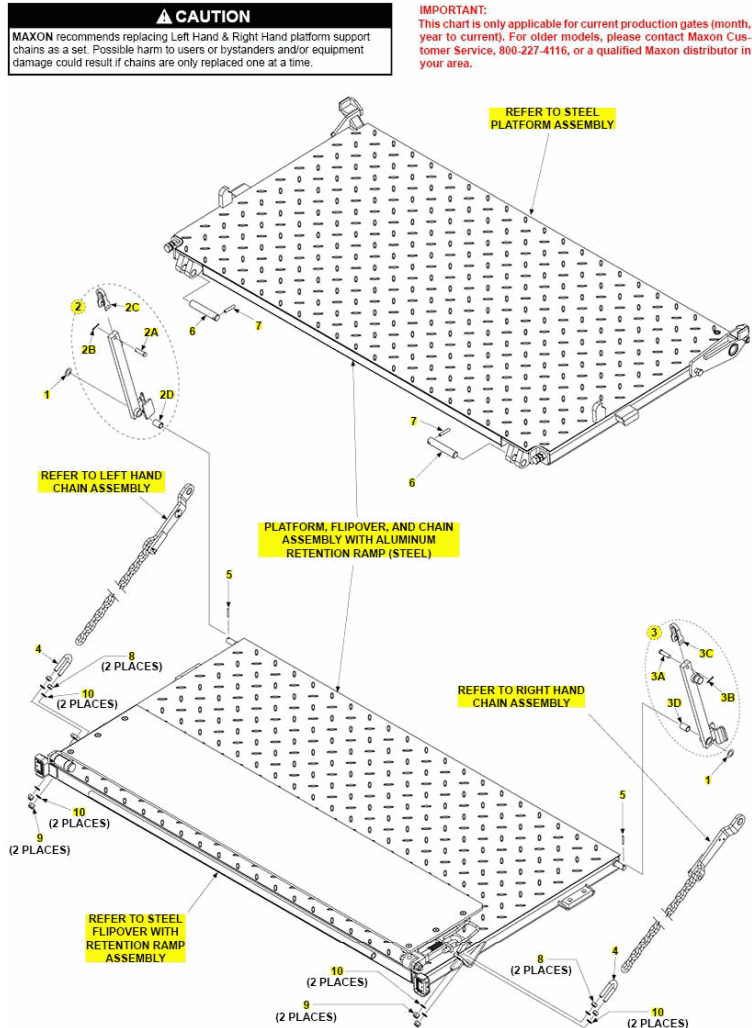
Pos.	CPN	Qty.	Description
1	261685	1	WASHER, 1-1/4X3/4X.030 SS
2	286880-01	1	OPENER ASSY BMRB,30+30 P/F,LH
2	286880-03	1	OPENER ASSY BMRB,36+36 P/F,LH
2	286880-05	1	OPENER ASSY BMRB,42+42 P/F,LH
2	286880-07	1	OPENER ASSY BMRB,36+24 P/F,LH
2	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
3	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
4	30805	1	
5	280644-01	1	ANCHOR SHACKLE
6	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
7	286880-02	1	OPENER ASSY BMRB,30+30 P/F,RH
7	286880-04	1	OPENER ASSY BMRB,36+36 P/F,RH
7	286880-06	1	OPENER ASSY BMRB,42+42 P/F,RH
7	286880-08	1	OPENER ASSY BMRB,36+24 P/F,RH
7	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
8	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
9	30805	1	
10	280644-01	1	ANCHOR SHACKLE
11	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
12	282854-01	1	U-BOLT
13	905015-3	1	PIN ROLL .188 X 1.5 ZINC
14	268068-03	1	PIN SST 1 X5.5 LG
15	221416	1	PIN ROLL 3/8" X 2"ZC (USE 904717-06)
16	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B

SPARE PARTS LIST

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Platform, Flipover, and Chain Assembly with Aluminum Retention Ramp (Steel)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH ALUMINUM RETENTION RAMP (STEEL)



Pos.	CPN	Qty.	Description
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	902000-14	1	WASHER, FLAT .500X.063 THK
23	286820-601G	1	P/F ASSY BMRB66G,ST80X(30+30+16)
23	286820-602G	1	P/F ASSY BMRB66G,ST80X(36+36+16)
23	286820-603G	1	P/F ASSY BMRB66G,ST80X(42+42+16)
23	286820-604G	1	P/F ASSY BMRB66G,ST80X(36+24+16)
23	286820-605G	1	P/F ASSY BMRB66G,ST80X(42+30+16)
23	286820-611G	1	P/F ASSY BMRBW66G,ST85X(30+30+16)
23	286820-612G	1	P/F ASSY BMRBW66G,ST85X(36+36+16)
23	286820-613G	1	P/F ASSY BMRBW66G,ST85X(42+42+16)
23	286820-614G	1	P/F ASSY BMRBW66G,ST85X(36+24+16)
23	286820-615G	1	P/F ASSY BMRBW66G,ST85X(42+30+16)

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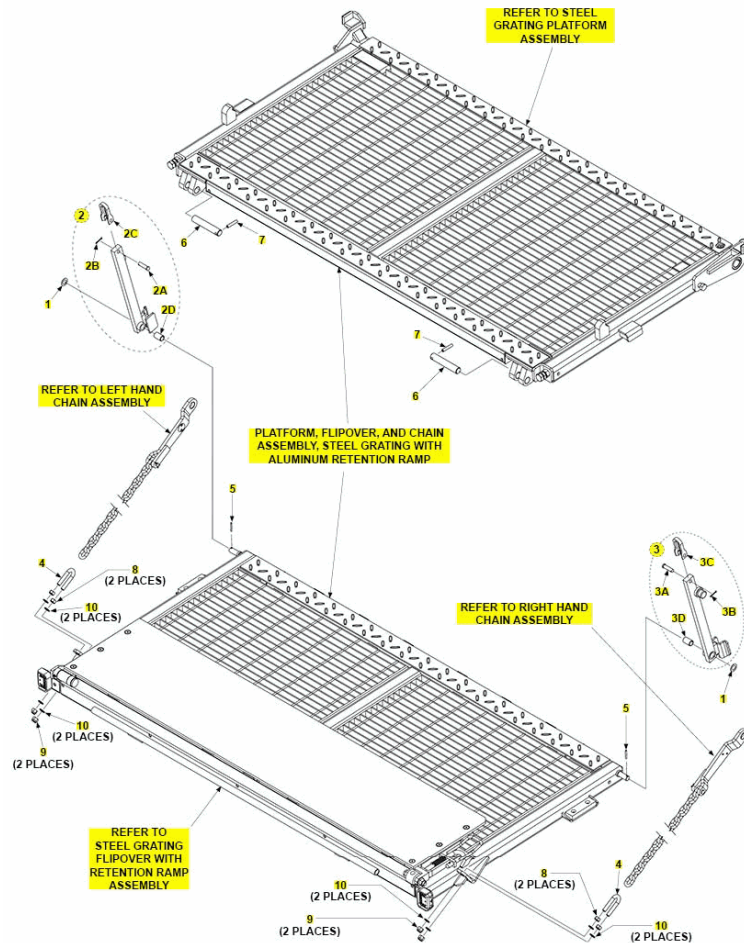
Platform, Flipover, and Chain Assembly, Steel Grating with Aluminum Retention Ramp

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY, STEEL GRATING WITH ALUMINUM RETENTION RAMP

CAUTION

MAXON recommends replacing Left Hand & Right Hand platform support chains as a set. Possible harm to users or bystanders and/or equipment damage could result if chains are only replaced one at a time.

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	261685	1	WASHER, 1-1/4X3/4X.030 SS
2	286880-01	1	OPENER ASSY BMRB,30+30 P/F,LH
2	286880-03	1	OPENER ASSY BMRB,36+36 P/F,LH
2	286880-05	1	OPENER ASSY BMRB,42+42 P/F,LH
2	286880-07	1	OPENER ASSY BMRB,36+24 P/F,LH
2	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
3	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
4	30805	1	
5	280644-01	1	ANCHOR SHACKLE
6	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
7	286880-02	1	OPENER ASSY BMRB,30+30 P/F,RH
7	286880-04	1	OPENER ASSY BMRB,36+36 P/F,RH
7	286880-06	1	OPENER ASSY BMRB,42+42 P/F,RH
7	286880-08	1	OPENER ASSY BMRB,36+24 P/F,RH
7	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
8	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
9	30805	1	
10	280644-01	1	ANCHOR SHACKLE
11	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
12	282854-01	1	U-BOLT
13	905015-3	1	PIN ROLL .188 X 1.5 ZINC
14	268068-03	1	PIN SST 1 X5.5 LG
15	221416	1	PIN ROLL 3/8" X 2"ZC (USE 904717-06)
16	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B

SPARE PARTS LIST

BMR 3300 4400 5500 6600

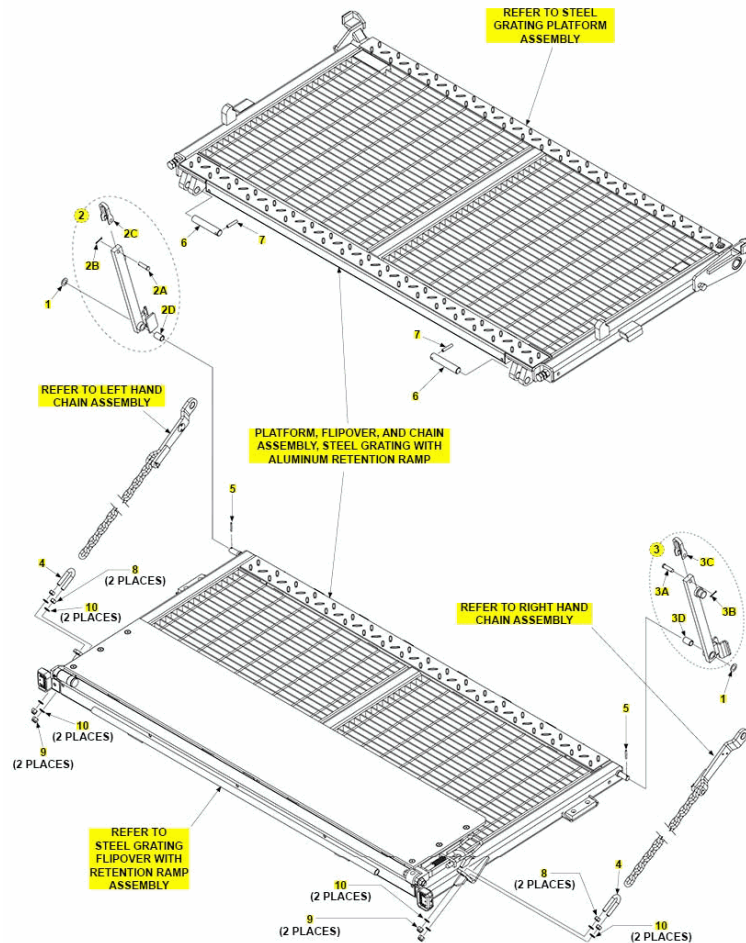
Platform, Flipover, and Chain Assembly, Steel Grating with Aluminum Retention Ramp

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY, STEEL GRATING WITH ALUMINUM RETENTION RAMP

CAUTION

MAXON recommends replacing Left Hand & Right Hand platform support chains as a set. Possible harm to users or bystanders and/or equipment damage could result if chains are only replaced one at a time.

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



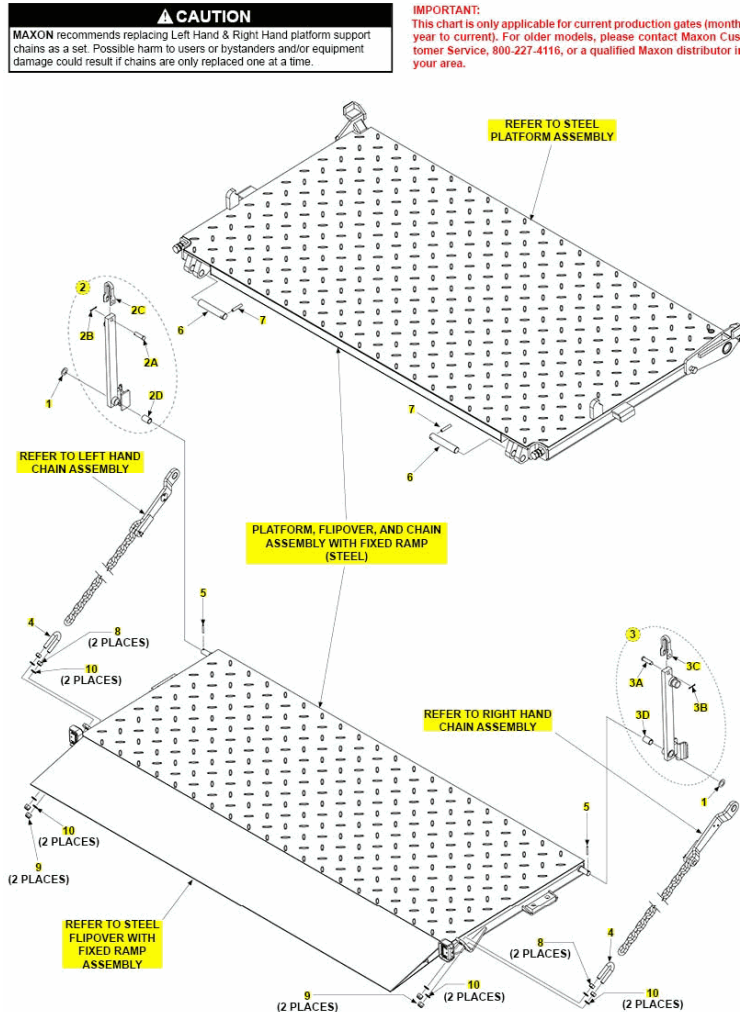
Pos.	CPN	Qty.	Description
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	902000-14	1	WASHER, FLAT .500X.063 THK
23	288960-601G	1	P/F ASSY BMRB66G, GR-ST80X30+30+16
23	288960-602G	1	P/F ASSY BMRB66G, GR-ST80X36+36+16
23	288960-603G	1	P/F ASSY BMRB66G, GR-ST80X42+42+16
23	288960-604G	1	P/F ASSY BMRB66G, GR-ST80X36+24+16
23	288960-605G	1	P/F ASSY BMRB66G, GR-ST80X42+30+16
23	288960-611G	1	P/F ASSY BMRBW66G, GR-ST85X30+30+16
23	288960-612G	1	P/F ASSY BMRBW66G, GR-ST85X36+36+16
23	288960-613G	1	P/F ASSY BMRBW66G, GR-ST85X42+42+16
23	288960-614G	1	PF ASSY BMRBW66G, GR-ST85X36+24+16
23	288960-615G	1	PF ASSY BMRBW66G, GR-ST85X42+30+16

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Fixed Ramp (Steel)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH FIXED RAMP
(STEEL)

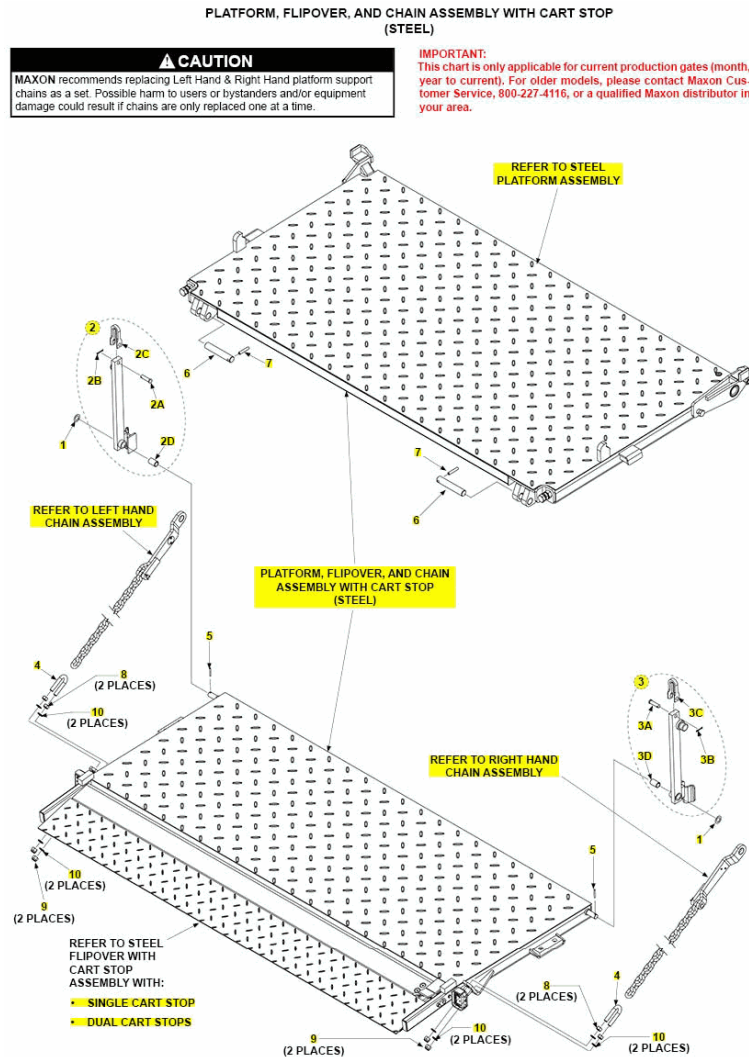


Pos.	CPN	Qty.	Description
1	261685	1	WASHER, 1-1/4X3/4X.030 SS
2	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
3	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
4	30805	1	
5	280644-01	1	ANCHOR SHACKLE
6	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
7	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
8	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
9	30805	1	
10	280644-01	1	ANCHOR SHACKLE
11	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
12	282854-01	1	U-BOLT
13	905015-3	1	PIN ROLL .188 X 1.5 ZINC
14	268068-03	1	PIN SST 1 X5.5 LG
15	221416	1	PIN ROLL 3/8" X 2"ZC (USE 904717-06)
16	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	902000-14	1	WASHER, FLAT .500X.063 THK
23	288259-606G	1	P/F ASSY BMRB66G,ST80X36+24+12
23	288259-607G	1	
23	288259-616G	1	PF ASSY BMRBW66G,ST85X36+24+12
23	288259-617G	1	PF ASSY BMRBW66G,ST85X42+30+12

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Cart Stop (Steel)



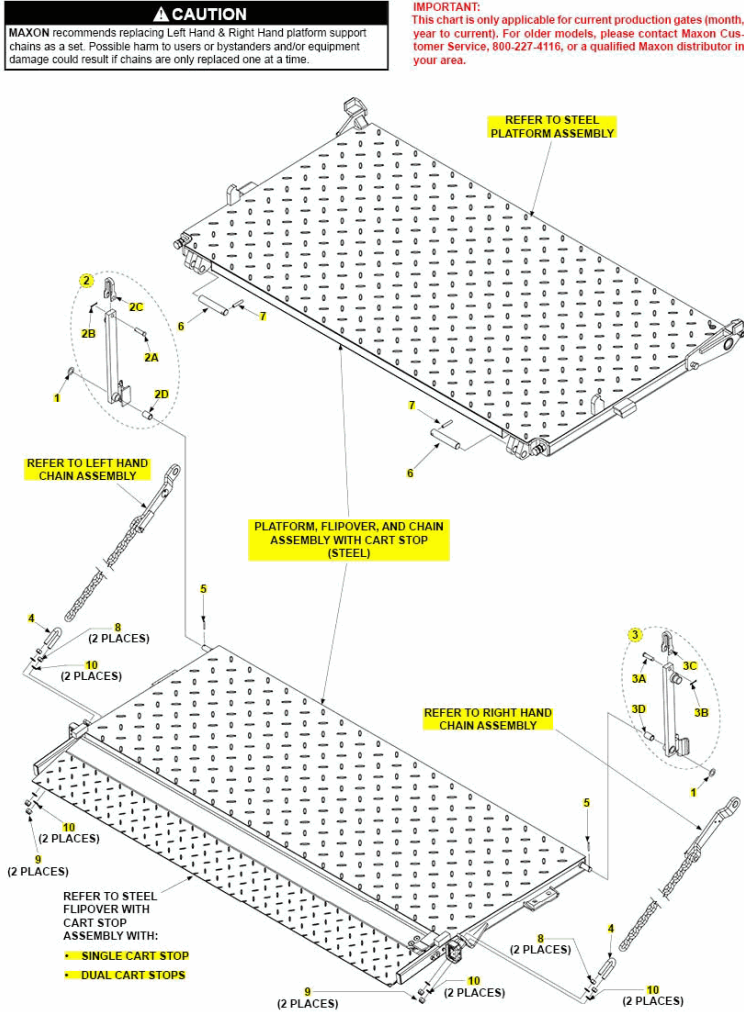
Pos.	CPN	Qty.	Description
1	261685	1	WASHER, 1-1/4X3/4X.030 SS
2	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
3	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
4	30805	1	
5	280644-01	1	ANCHOR SHACKLE
6	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
7	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
8	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
9	30805	1	
10	280644-01	1	ANCHOR SHACKLE
11	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
12	282854-01	1	U-BOLT
13	905015-3	1	PIN ROLL .188 X 1.5 ZINC
14	268068-03	1	PIN SST 1 X5.5 LG
15	221416	1	PIN ROLL 3/8" X 2"ZC (USE 904717-06)
16	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	902000-14	1	WASHER, FLAT .500X.063 THK
24	287952-6081G	1	P/F BMRB66G,ST80X36+24+12SCR
24	287952-608G	1	P/F BMRB66G, ST80X42+30+12SCR
24	287952-6091G	1	P/F BMRB66G,ST80X36+24+12DCR
24	287952-609G	1	P/F BMRB66G,ST80X42+30+12DCR
24	287952-6181G	1	PF BMRBW66G,ST85X36+24+12SCR
24	287952-618G	1	PF BMRBW66G,ST85X42+30+12SCR

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Cart Stop (Steel)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH CART STOP (STEEL)



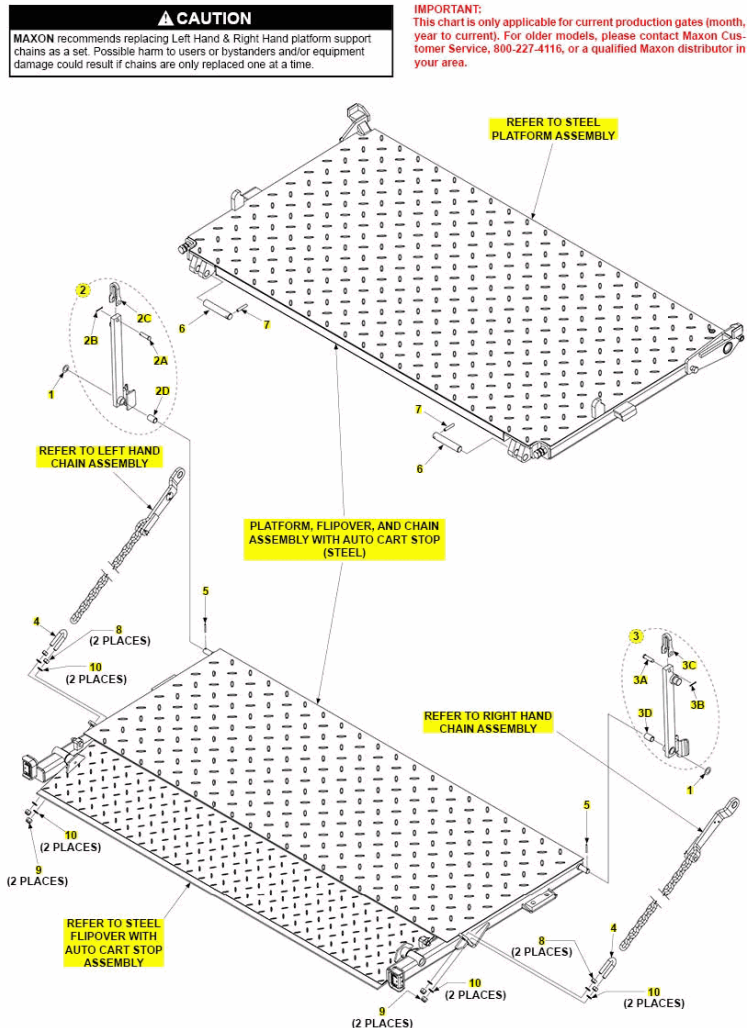
Pos.	CPN	Qty.	Description
24	287952-6191G	1	PF BMRBW66G,ST85X36+24+12DCR
24	287952-619G	1	PF BMRBW66G,ST85X42+30+12DCR

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Auto Cart Stop (Steel)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH AUTO CART STOP (STEEL)



Pos.	CPN	Qty.	Description
1	261685	1	WASHER, 1-1/4X3/4X.030 SS
2	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
3	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
4	30805	1	
5	280644-01	1	ANCHOR SHACKLE
6	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
7	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
8	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
9	30805	1	
10	280644-01	1	ANCHOR SHACKLE
11	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
12	282854-01	1	U-BOLT
13	905015-3	1	PIN ROLL .188 X 1.5 ZINC
14	268068-03	1	PIN SST 1 X5.5 LG
15	221416	1	PIN ROLL 3/8" X 2"ZC (USE 904717-06)
16	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	902000-14	1	WASHER, FLAT .500X.063 THK
23	288750-601G	1	P/F ASSY BMRB66G,ST80X(42+30+12)
23	288750-611G	1	P/F ASSY BMRBW66G,ST85X(42+30+12)

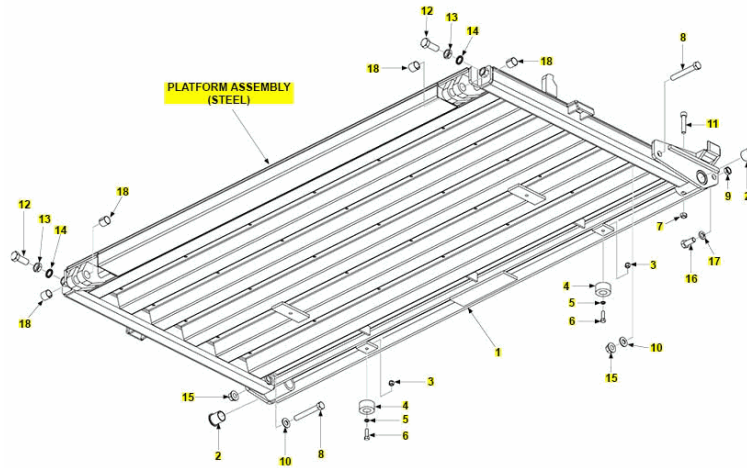
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly (Steel)

PLATFORM ASSEMBLY (STEEL)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	286830-401	1	P/F ASSY BMRB44, ST80X30, BLK
1	286830-402	1	P/F ASSY BMRB44, ST80X36, BLK
1	286830-403	1	P/F ASSY BMRB44, ST80X42, BLK
1	286830-411	1	P/F ASSY BMRBW44, ST85X30, BLK
1	286830-412	1	P/F ASSY BMRBW44, ST85X36, BLK
1	286830-413	1	P/F ASSY BMRB44, ST85X42, BLK
1	286830-601	1	P/F ASSY BMRB66, ST80X30, BLK
1	286830-602	1	P/F ASSY BMRB66, ST80X36, BLK
1	286830-603	1	P/F ASSY BMRB66, ST80X42, BLK
1	286830-611	1	P/F ASSY BMRBW66, ST85X30, BLK
1	286830-612	1	P/F ASSY BMRBW66, ST85X36, BLK
1	286830-613	1	P/F ASSY BMRBW66, ST85X42, BLK
2	286825-401	1	P/F WLDMT BMRB44, ST80X30 BLK
2	286825-402	1	P/F WLDMT BMRB44, ST80X36 BLK
2	286825-403	1	P/F WLDMT BMRB44, ST80X42
2	286825-411	1	P/F WLDMT BMRBW44, ST85X30 BLK
2	286825-412	1	P/F WLDMT BMRBW44, ST85X36 BLK
2	286825-413	1	P/F WLDMT BMRBW44, ST85X42 BLK
2	286825-601	1	P/F WLDMT BMRB66, ST80X30 BLK
2	286825-602	1	P/F WLDMT BMRB66, ST80X36 BLK
2	286825-603	1	P/F WLDMT BMRB66, ST80X42 BLK
2	286825-611	1	P/F WLDMT BMRBW66, ST85X30 BLK
2	286825-612	1	P/F WLDMT BMRBW66, ST85X36 BLK
2	286825-613	1	P/F WLDMT BMRBW66, ST85X42 BLK

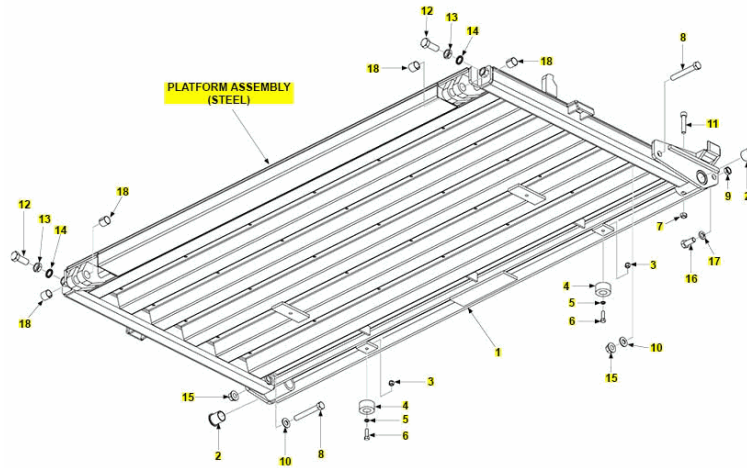
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly (Steel)

PLATFORM ASSEMBLY (STEEL)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
3	908007-05	1	BEARING, FLNGD 1.25SHFT, 1.5"LG
4	901002	1	NUT, NYLON 3/8-16 ZINC
5	253516	1	BUMPER, 2X1 RUBBER
6	902000-10	1	WASHER, FLAT .375X.063 THK
7	900014-5	1	SCREW,HEX CAP.38-16X1.25,G8,ZC
8	40066	1	
9	900055-14	1	SCREW,HEX HEAD.625-11UNC X4.5
10	30331	1	
11	903443-12	1	WASHER, SAE FLAT .63, ZC
12	900036-11	1	SCREW, SOCHD .5-13UNC-2A 2.50"
13	900038-7	1	SCREW, CAP 3/4-10X2 GR8 ZC
14	30335	1	
15	903435-10	1	WASHER,NORD-LOCK,.75/M18,ZC
16	901023-04	1	FLANGE LOCK NUT,63-11,ZC
17	900055-02	1	SCREW,HEX HEAD.625-11UNC X1.5
18	902011-8	1	WASHER, LOCK .625, .156THK
19	253657	1	BEARING SELF LUBE 1X1

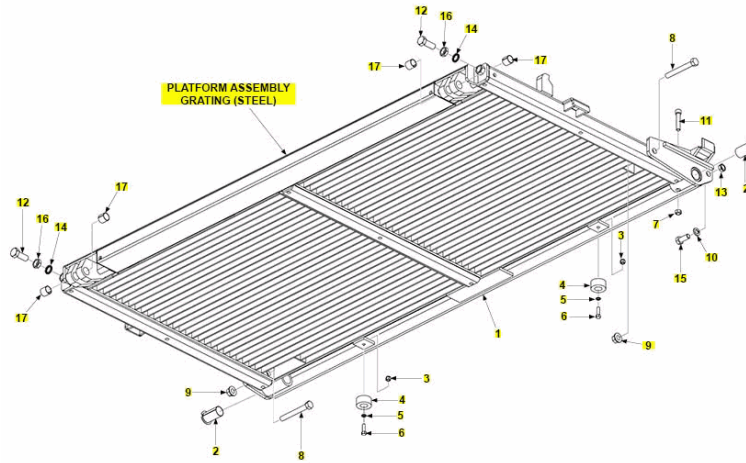
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly Grating (Steel)

PLATFORM ASSEMBLY GRATING (STEEL)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	288970-601G	1	P/F ASSY BMRB66G,ST80X30
1	288970-602G	1	P/F ASSY BMRB66G,ST80X36
1	288970-603G	1	P/F ASSY BMRB66G,ST80X42
1	288970-611G	1	P/F ASSY BMRBW66G,ST85X30
1	288970-612G	1	P/F ASSY BMRBW66G,ST85X36
1	288970-613G	1	P/F ASSY BMRBW66G,ST85X42
2	288971-601G	1	P/F WLDMT BMRB66G,ST80X30
2	288971-602G	1	P/F WLDMT BMRB66G,ST80X36
2	288971-603G	1	P/F WLDMT BMRB66G,ST80X42
2	288971-611G	1	P/F WLDMT BMRBW66G,ST85X30
2	288971-612G	1	P/F WLDMT BMRBW66G,ST85X36
2	288971-613G	1	P/F WLDMT BMRBW66G,ST85X42
3	908007-05	1	BEARING, FLNGD 1.25SHFT, 1.5"LG
4	901002	1	NUT, NYLON 3/8-16 ZINC
5	253516	1	BUMPER, 2X1 RUBBER
6	902000-10	1	WASHER, FLAT .375X.063 THK
7	900014-5	1	SCREW,HEX CAP.38-16X1.25,G8,ZC
8	40066	1	
9	900055-16	1	SCREW,HEX HEAD.625-11UNC X5
10	903136-05	1	FLANGE LOCK NUT, .63-11, PL
11	902011-8	1	WASHER, LOCK .625, .156THK
12	900036-11	1	SCREW, SOCHD .5-13UNC-2A 2.50"
13	900038-7	1	SCREW, CAP 3/4-10X2 GR8 ZC
14	30331	1	

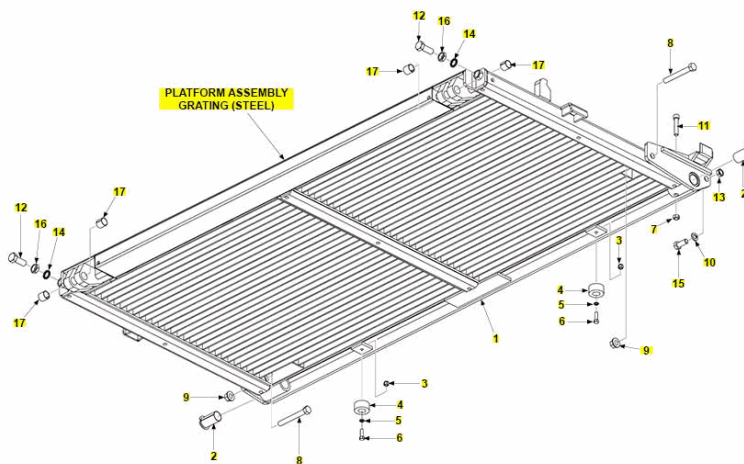
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly Grating (Steel)

PLATFORM ASSEMBLY GRATING (STEEL)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
15	903435-10	1	WASHER,NORD-LOCK,.,75/M18,ZC
16	900055-02	1	SCREW,HEX HEAD.625-11UNC X1.5
17	30335	1	
18	253657	1	BEARING SELF LUBE 1X1

SPARE PARTS LIST

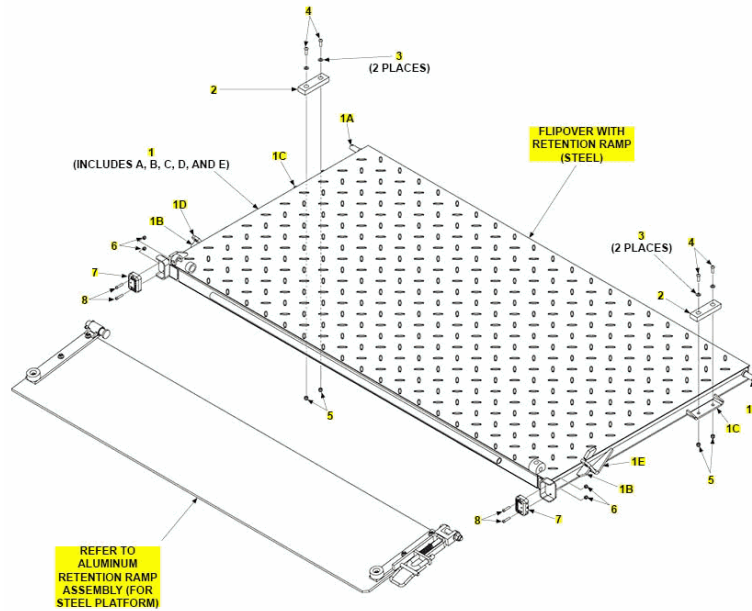
BMR 3300 4400 5500 6600

Flipover with Retention Ramp (Steel)

FLIPOVER WITH RETENTION RAMP (STEEL)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT: This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	286840-401	1	F/O,ARR ASSY BMRB44,ST80X30,BLK
1	286840-402	1	F/O,ARR ASSY BMRB44,ST80X36,BLK
1	286840-403	1	F/O,ARR ASSY BMRB44,ST80X42,BLK
1	286840-404	1	F/O,ARR ASSY BMRB44,ST80X24,BLK
1	286840-411	1	F/O,ARR ASSY BMRBW44,ST85X30,BLK
1	286840-412	1	F/O,ARR ASSY BMRBW44,ST85X36,BLK
1	286840-413	1	F/O,ARR ASSY BMRBW44,ST85X42,BLK
1	286840-414	1	F/O,ARR ASSY BMRBW44,ST85X24,BLK
1	286840-601	1	F/O,ARR ASSY BMRB66,ST80X30,BLK
1	286840-602	1	F/O,ARR ASSY BMRB66,ST80X36,BLK
1	286840-603	1	F/O,ARR ASSY BMRB66,ST80X42
1	286840-604	1	F/O,ARR ASSY BMRB66,ST80X24,BLK
1	286840-611	1	F/O,ARR ASSY BMRBW66,ST85X30,BLK
1	286840-612	1	F/O,ARR ASSY BMRBW66,ST85X36,BLK
1	286840-613	1	F/O,ARR ASSY BMRBW66,ST85X42,BLK
1	286840-614	1	F/O,ARR ASSY BMRBW66,ST85X24,BLK
2	286835-401	1	F/O WLDMT BMRB44,ST80X30,BLK
2	286835-402	1	F/O WLDMT BMRB44,ST80X36,BLK
2	286835-403	1	F/O WLDMT BMRB44,ST80X42,BLK
2	286835-404	1	F/O WLDMT BMRB44,ST80X24,BLK
2	286835-411	1	F/O WLDMT BMRBW44,ST85X30,BLK
2	286835-412	1	F/O WLDMT BMRBW44,ST85X36,BLK
2	286835-413	1	F/O WLDMT BMRBW44,ST85X42,BLK
2	286835-414	1	F/O WLDMT BMRBW44,ST85X24,BLK

SPARE PARTS LIST

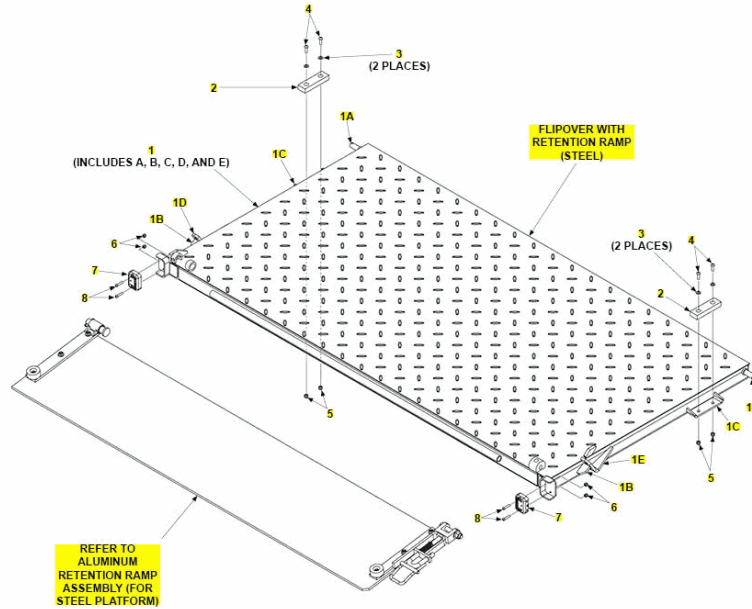
BMR 3300 4400 5500 6600

Flipover with Retention Ramp (Steel)

FLIPOVER WITH RETENTION RAMP (STEEL)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT: This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
2	286835-601	1	F/O WLDMT BMRB66,ST80X30,BLK
2	286835-601G	1	F/O WLDMT BMRB66G,ST80X30
2	286835-602	1	F/O WLDMT BMRB66,ST80X36,BLK
2	286835-602G	1	F/O WLDMT BMRB66G,ST80X36
2	286835-603	1	F/O WLDMT BMRB66,ST80X42,BLK
2	286835-604	1	F/O WLDMT BMRB66,ST80X24,BLK
2	286835-604G	1	F/O WLDMT BMRB66G,ST80X24
2	286835-611	1	F/O WLDMT BMRBW66,ST85X30,BLK
2	286835-611G	1	F/O WLDMT BMRBW66G,ST85X30
2	286835-612	1	F/O WLDMT BMRBW66,ST85X36,BLK
2	286835-612G	1	F/O WLDMT BMRBW66G,ST85X36
2	286835-613	1	F/O WLDMT BMRBW66,ST85X42,BLK
2	286835-613G	1	F/O WLDMT BMRBW66G,ST85X42
2	286835-614	1	F/O WLDMT BMRBW66,ST85X24,BLK
2	286835-614G	1	F/O WLDMT BMRBW66G,ST85X24
2	86835-603G	1	
3	225278-02	1	BUMPER, 3/4X1.5X5 2HOLE RUBBER
4	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
5	900001-3	1	SCREW, BUT 5/16-18X1 ALLOY
6	903106-10	1	NUT, NYL INSRT STOP.313 -18 SS
7	903137-01	1	NUT, NYL INSRT STOP .25-20 SS
8	907150-01	1	FLASHING SAFETY LIGHT
9	900719-08	1	SCREW,BUTTON.25-20 X1.25 SS
11	280194	1	PIN CHAIN SUPPORT

SPARE PARTS LIST

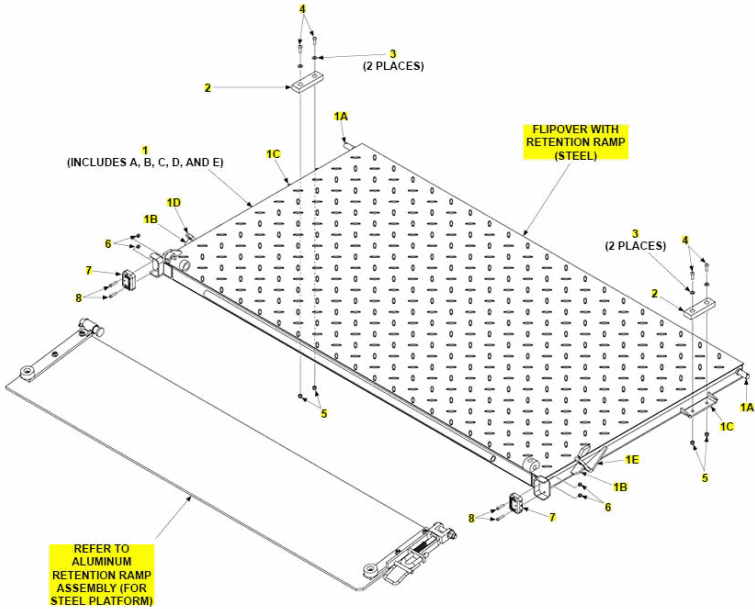
BMR 3300 4400 5500 6600

Flipover with Retention Ramp (Steel)

FLIPOVER WITH RETENTION RAMP (STEEL)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT: This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.

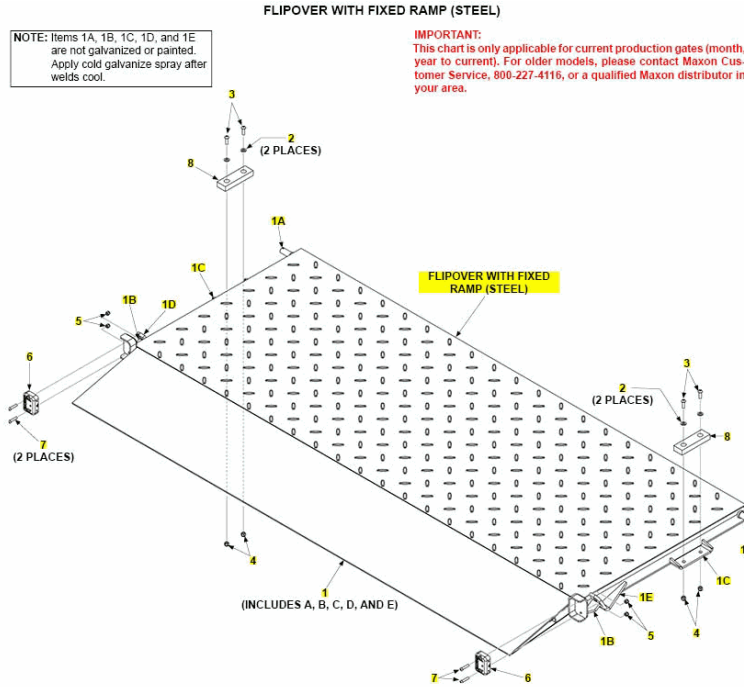


Pos.	CPN	Qty.	Description
12	286837-01	1	SUPPORT GUSSET
13	287579-01	1	BRACKET, BUMPER HOLDER
14	288944-01	1	BRACKET,U-BOLT HOLDER,LH F/O
15	288944-02	1	BRACKET,U-BOLT HOLDER,RH F/O

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Fixed Ramp (Steel)

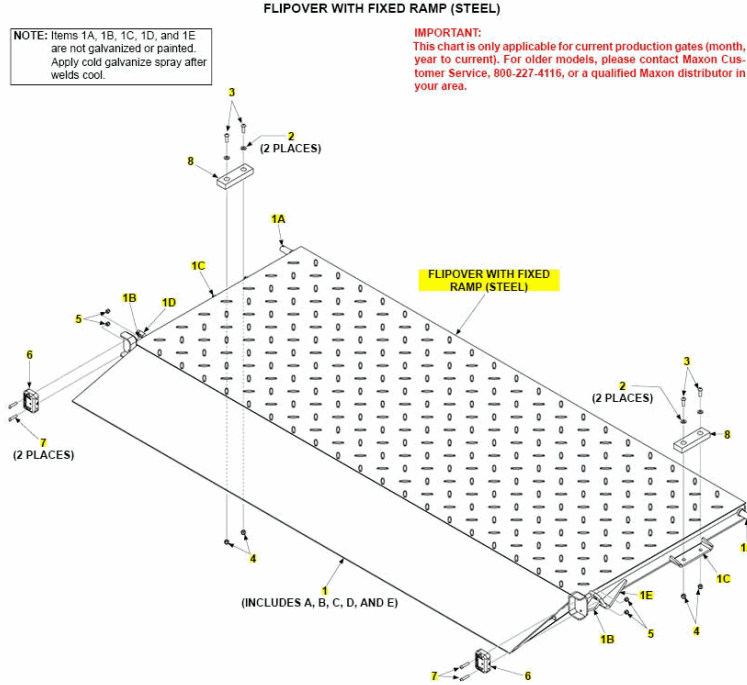


Pos.	CPN	Qty.	Description
1	288258-406	1	F/O ASSY BMRB44,ST80X24+12FX
1	288258-407	1	F/O ASSY BMRB44,ST80X30+12FX
1	288258-416	1	F/O ASSY BMRBW44,ST85X24+12FX
1	288258-417	1	F/O ASSY BMRBW44,ST85X30+12FX
1	288258-606	1	F/O ASSY BMRB66,ST80X24+12FX
1	288258-606G	1	
1	288258-607	1	F/O ASSY BMRB66,ST80X30+12FX
1	288258-607G	1	
1	288258-616	1	F/O ASSY BMRBW66,ST85X24+12FX
1	288258-616G	1	
1	288258-617	1	F/O ASSY BMRBW66,ST85X30+12FX
1	288258-617G	1	
2	287959-01G	1	F/O WLDMT,BMRB66G,80X30+12FR
2	287959-02G	1	F/O WLDMT,BMRBW66G,85X30+12FR
2	287959-12G	1	F/O WLDMT, BMRB66G, 80X24+12FR
2	287959-13G	1	F/O WLDMT,BMRB66G,85X24+12FR
2	287960-406	1	F/O WLDMT, BMRB, 80X24+12FR
2	287960-407	1	F/O WLDMT, BMRB, 80X30+12FR
2	287960-416	1	F/O WLDMT, BMRBW, 85X24+12FR
2	287960-417	1	F/O WLDMT, BMRBW, 85X30+12FR
2	287960-606	1	F/O WLDMT, BMRB, 80X24+12FR
2	287960-607	1	F/O WLDMT, BMRB, 80X30+12FR
2	287960-616	1	F/O WLDMT, BMRBW, 85X24+12FR
2	287960-617	1	F/O WLDMT, BMRBW, 85X30+12FR

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Fixed Ramp (Steel)



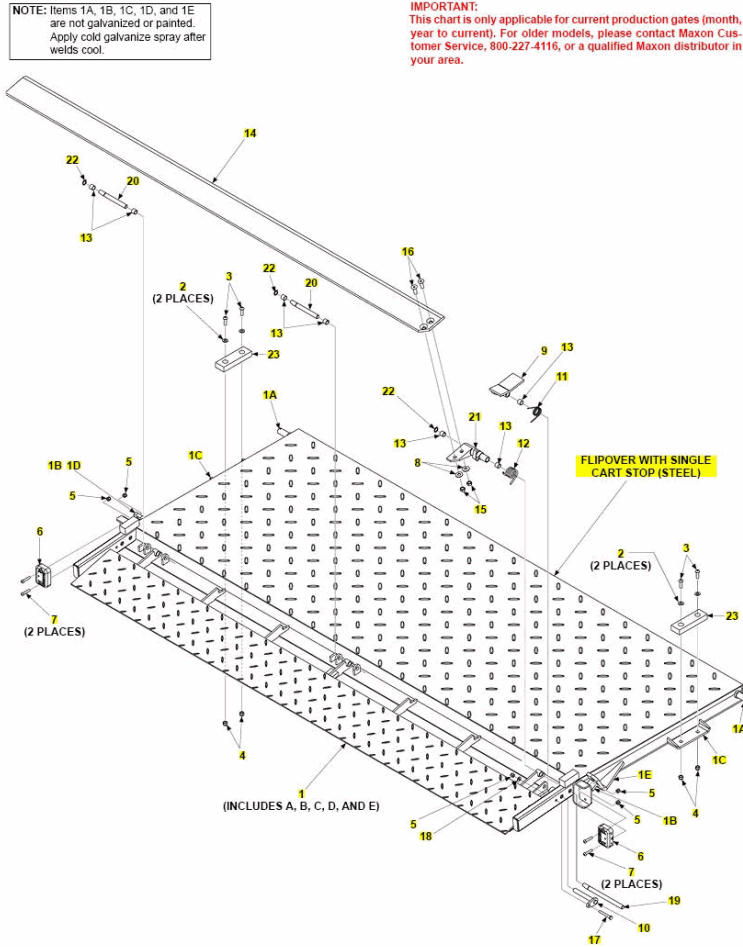
Pos.	CPN	Qty.	Description
3	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
4	900001-3	1	SCREW, BUT 5/16-18X1 ALLOY
5	903106-10	1	NUT, NYL INSRT STOP.313 -18 SS
6	903137-01	1	NUT, NYL INSRT STOP .25-20 SS
7	907150-01	1	FLASHING SAFETY LIGHT
8	900719-08	1	SCREW,BUTTON.25-20 X1.25 SS
9	225278-02	1	BUMPER, 3/4X1.5X5 2HOLE RUBBER
10	280194	1	PIN CHAIN SUPPORT
11	286837-01	1	SUPPORT GUSSET
12	287579-01	1	BRACKET, BUMPER HOLDER
13	288944-01	1	BRACKET,U-BOLT HOLDER,LH F/O
14	288944-02	1	BRACKET,U-BOLT HOLDER,RH F/O

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Single Cart Stop (Steel)

FLIPOVER WITH SINGLE CART STOP (STEEL)



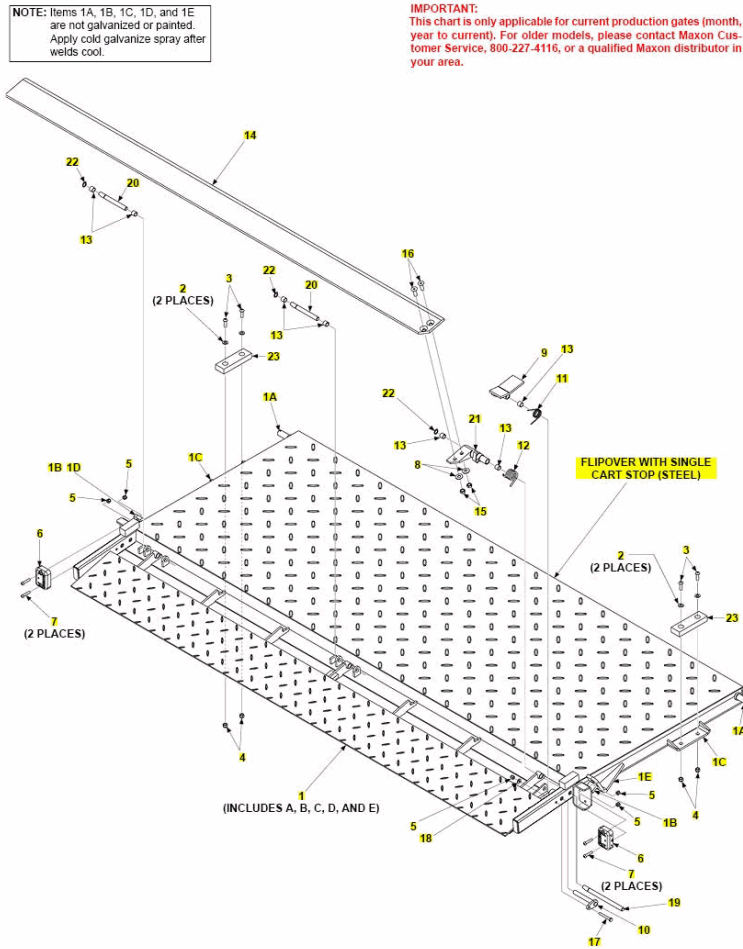
Pos.	CPN	Qty.	Description
1	287950-01	1	F/O ASSY BMRB44,80X24+12,SCS
1	287950-02	1	F/O ASSY BMRB44,80X30+12,SCS
1	287950-03	1	F/O ASSY BMRB66,80X24+12,SCS
1	287950-03G	1	
1	287950-04	1	F/O ASSY BMRB66,80X30+12,SCS
1	287950-04G	1	
1	287950-05	1	F/O ASSY BMRBW44,85X24+12,SCS
1	287950-06	1	F/O ASSY BMRBW44,85X30+12,SCS
1	287950-07	1	F/O ASSY BMRBW66,85X24+12,SCS
1	287950-07G	1	
1	287950-08	1	F/O ASSY BMRBW66,85X30+12,SCS
1	287950-08G	1	
2	287951-01	1	F/O WLDMT BMRB44,80X24+12,SCS,BLK
2	287951-02	1	F/O WLDMT BMRB44,80X30+12,SCS,BLK
2	287951-03	1	F/O WLDMT BMRB66,80X24+12,SCS,BLK
2	287951-04	1	F/O WLDMT BMRB66,80X30+12,SCS,BLK
2	287951-05	1	F/O WLDMT BMRBW44,85X24+12,SCS,BLK
2	287951-06	1	F/O WLDMT BMRBW44,85X30+12,SCS,BLK
2	287951-07	1	F/O WLDMT BMRBW66,85X24+12,SCS,BLK
2	287951-08	1	F/O WLDMT BMRBW66,85X30+12,SCS,BLK
3	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
4	900001-3	1	SCREW, BUT 5/16-18X1 ALLOY
5	901001	1	NUT, NYLON 5/16-18 ZINC
6	901000	1	NUT, NYLON 1/4-20 ZINC

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Single Cart Stop (Steel)

FLIPOVER WITH SINGLE CART STOP (STEEL)

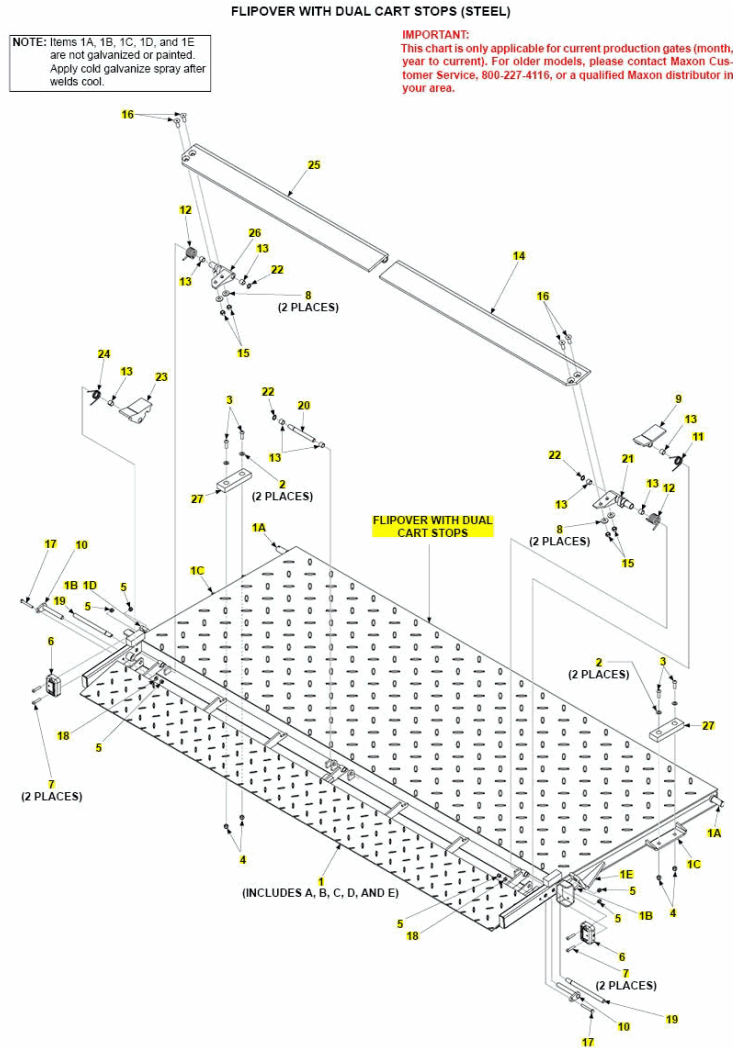


Pos.	CPN	Qty.	Description
7	907150-01	1	FLASHING SAFETY LIGHT
8	900719-08	1	SCREW,BUTTON.25-20 X1.25 SS
9	902001-2	1	WASHER, FLAT 3/8X1/16 ZC
10	260360	1	LOCKING HOOK, CAST R/H
11	261693	1	PIN LOCKING HOOK SUPPORT WLD'T
12	202528-02	1	SPRING, TORSION, CART STOP, RH
13	252460	1	SPRING,TORSION.095X3.5LH,302SS
14	253542	1	BEARING SELF LUBE 1/2X1/2
15	253850	1	C/STOP,3/8AL DIA PL WELD'T 80"
16	30955	1	
17	900061-5	1	SCR FLH SOC .375-16 1.25LG SST
18	260558	1	BOLT, HEX 1/4-20X2 GR8 ZC
19	902013-09	1	WASHER1/4"ZINC-SAME030564
20	261496-02	1	PIN 7.1"LG
21	261496-01	1	PIN 4.8"LG
22	260321	1	LOCKING CAM CASTING R/H
23	260930	1	RETAINING RING 1X.078 SS HD
24	225278-02	1	BUMPER, 3/4X1.5X5 2HOLE RUBBER
25	280194	1	PIN CHAIN SUPPORT
26	286837-01	1	SUPPORT GUSSET
27	287579-01	1	BRACKET, BUMPER HOLDER
28	288944-01	1	BRACKET,U-BOLT HOLDER,LH F/O
29	288944-02	1	BRACKET,U-BOLT HOLDER,RH F/O

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Dual Cart Stops (Steel)

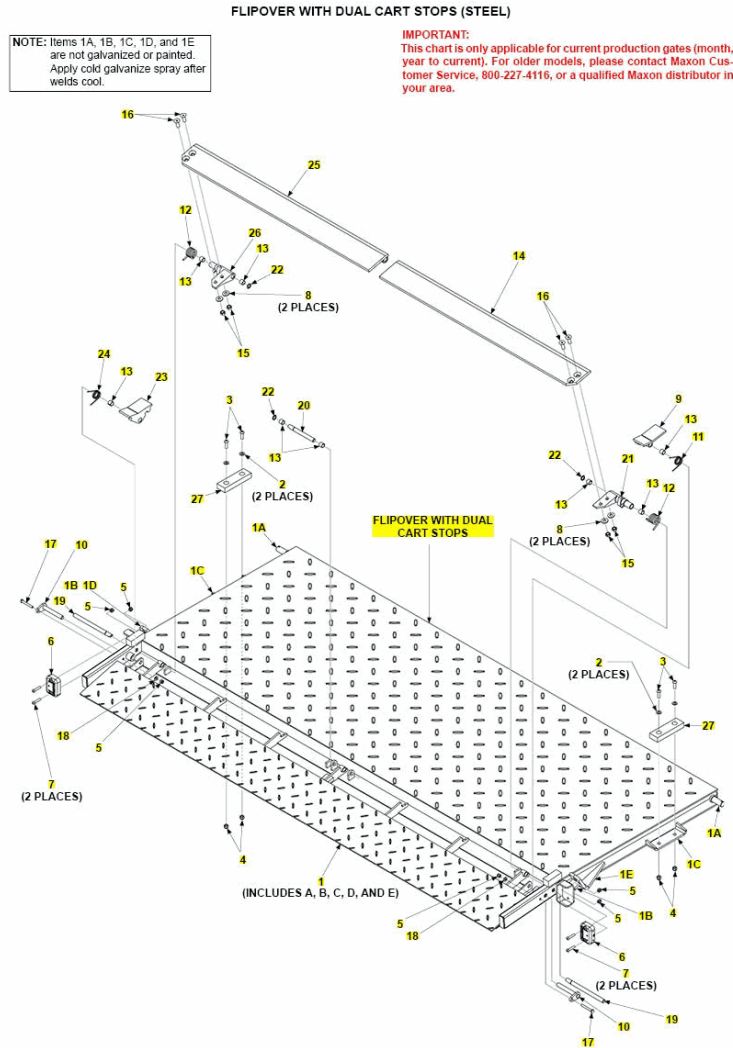


Pos.	CPN	Qty.	Description
1	287940-01	1	F/O ASSY BMRB44,80X24+12,DCS
1	287940-01G	1	
1	287940-02	1	F/O ASSY BMRB44,80X30+12,DCS
1	287940-02G	1	
1	287940-03	1	F/O ASSY BMRB66,80X24+12,DCS
1	287940-03G	1	
1	287940-04	1	F/O ASSY BMRB66,80X30+12,DCS
1	287940-04G	1	
1	287940-05	1	F/O ASSY BMRBW44,85X24+12,DCS
1	287940-06	1	F/O ASSY BMRB44W,85X30+12,DCS
1	287940-07	1	F/O ASSY BMRBW66,85X24+12,DCS
1	287940-08	1	F/O ASSY BMRBW66,85X30+12,DCS
2	287941-01	1	F/O WLDMT BMRB44,80X24+12,DCS,BLK
2	287941-02	1	F/O WLDMT BMRB44,80X30+12,DCS,BLK
2	287941-03	1	F/O WLDMT BMRB66,80X24+12,DCS,BLK
2	287941-04	1	F/O WLDMT BMRB66,80X30+12,DCS,BLK
2	287941-05	1	F/O WLDMT BMRBW44,85X24+12,DCS,BLK
2	287941-06	1	F/O WLDMT BMRBW44,85X30+12,DCS,BLK
2	287941-07	1	F/O WLDMT BMRBW66,85X24+12,DCS,BLK
2	287941-08	1	F/O WLDMT BMRBW66,85X30+12,DCS,BLK
3	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
4	900001-3	1	SCREW, BUT 5/16-18X1 ALLOY
5	901001	1	NUT, NYLON 5/16-18 ZINC
6	901000	1	NUT, NYLON 1/4-20 ZINC

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Dual Cart Stops (Steel)

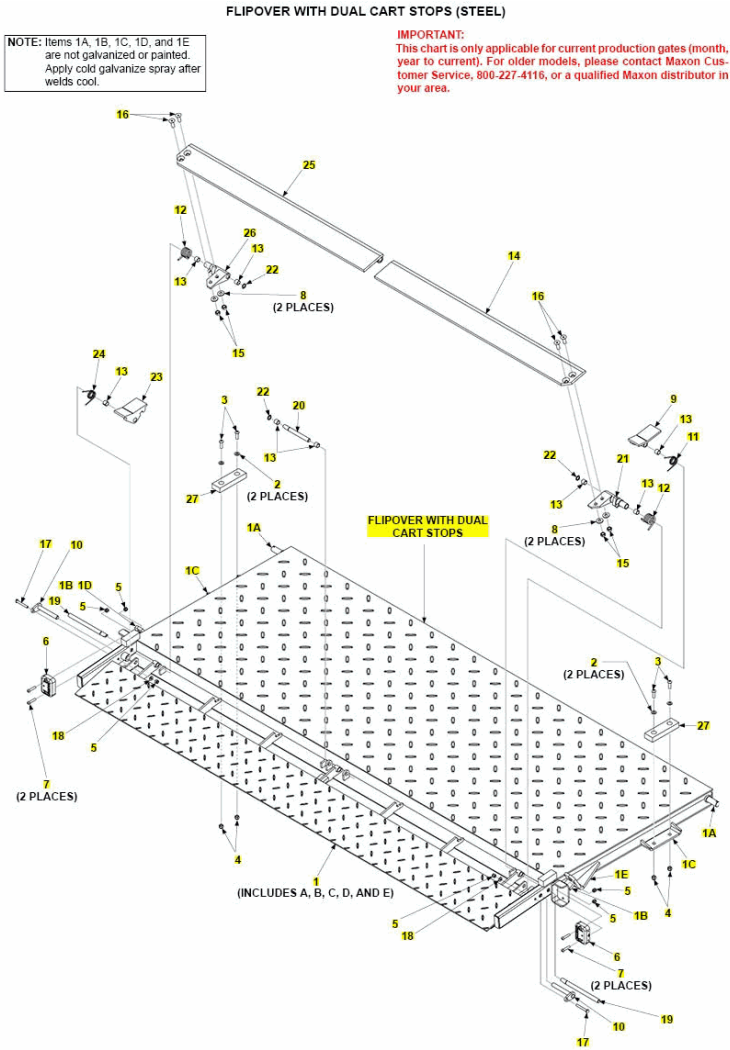


Pos.	CPN	Qty.	Description
7	907150-01	1	FLASHING SAFETY LIGHT
8	900719-08	1	SCREW,BUTTON.25-20 X1.25 SS
9	902001-2	1	WASHER, FLAT 3/8X1/16 ZC
10	260360	1	LOCKING HOOK, CAST R/H
11	261693	1	PIN LOCKING HOOK SUPPORT WLD'T
12	202528-02	1	SPRING, TORSION, CART STOP, RH
13	252460	1	SPRING,TORSION.095X3.5LH,302SS
14	253542	1	BEARING SELF LUBE 1/2X1/2
15	253896	1	CRT/ST,DUAL3/8AL,D/PL RH80"RMP
16	30955	1	
17	900061-5	1	SCR FLH SOC .375-16 1.25LG SST
18	260558	1	BOLT, HEX 1/4-20X2 GR8 ZC
19	902013-09	1	WASHER1/4"ZINC-SAME030564
20	261496-02	1	PIN 7.1"LG
21	261496-01	1	PIN 4.8"LG
22	260321	1	LOCKING CAM CASTING R/H
23	260930	1	RETAINING RING 1X.078 SS HD
24	260360-01	1	LOCKING HOOK, CAST L/H
25	202528-01	1	SPRING, TORSION, CART STOP, LH
26	253896-01	1	CRT/ST,DUAL3/8AL,D/PL LH80"RMP
27	260321-01	1	LOCKING CAM CASTING L/H
28	225278-02	1	BUMPER, 3/4X1.5X5 2HOLE RUBBER
29	280194	1	PIN CHAIN SUPPORT
30	286837-01	1	SUPPORT GUSSET

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Flipover with Dual Cart Stops (Steel)



Pos.	CPN	Qty.	Description
31	287579-01	1	BRACKET, BUMPER HOLDER
32	288944-01	1	BRACKET,U-BOLT HOLDER,LH F/O
33	288944-02	1	BRACKET,U-BOLT HOLDER,RH F/O

SPARE PARTS LIST

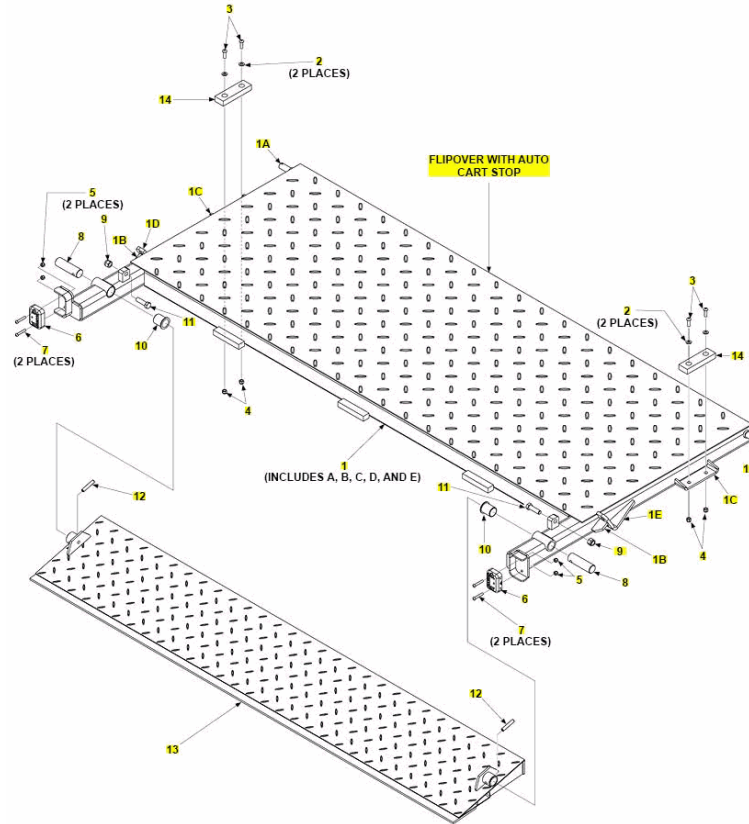
BMR 3300 4400 5500 6600

Flipover with Auto Cart Stop (Steel)

FLIPOVER WITH AUTO CART STOP (STEEL)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT: This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	288751-01	1	F/O ASSY, BMRB,ST80X30+12, ACS
1	288751-02	1	F/O ASSY, BMRB,ST85X30+12, ACS
1	288751-11	1	F/O ASSY, BMRB,ST80X30+12, ACS
1	288751-12	1	F/O ASSY, BMRB,ST85X30+12, ACS
1	288757-01G	1	F/O ASSY,BMRB66G,80X30+12,ACS
1	288757-02G	1	F/O ASSY,BMRBW66G,85X30+12,ACS
2	288753-01	1	F/O WLDMT,BMRB44, ST30X80, ACS
2	288753-02	1	F/O WLDMT, BMRBW44,ST30X85, ACS
2	288753-11	1	F/O WLDMT, BMRB66,ST30X80, ACS
2	288753-12	1	F/O WLDMT,BMRBW66,ST30X85, ACS
2	288756-01G	1	F/O WLDMT, BMRB66G,80X30, ACS
2	288756-02G	1	F/O WLDMT, BMRBW66G,85X30, ACS
3	902013-10	1	WASHER, FLAT 5/16" SAE, ZC
4	900001-3	1	SCREW, BUT 5/16-18X1 ALLOY
5	901001	1	NUT, NYLON 5/16-18 ZINC
6	903137-01	1	NUT, NYL INSRT STOP .25-20 SS
7	907150-01	1	FLASHING SAFETY LIGHT
8	900719-09	1	SCREW,BUTTON.25-20 X1.5 SS
9	281369-02	1	PIN 1.13 DIA X 3.82" LG,C/STOP
10	900734-07	1	SCREW,HXHD.5-13X1.75,UNC-2A,SS
11	261837-12	1	BUSHING,FLNG, PLST 1.121DX1.50
12	903117-01	1	NUT,NYLON.5-13 UNC-2B SS
13	904717-06	1	PIN ROLL .38 X 2 ZINC
14	288752-01	1	RAMP WLDMT, CART STOP 12X74.75

SPARE PARTS LIST

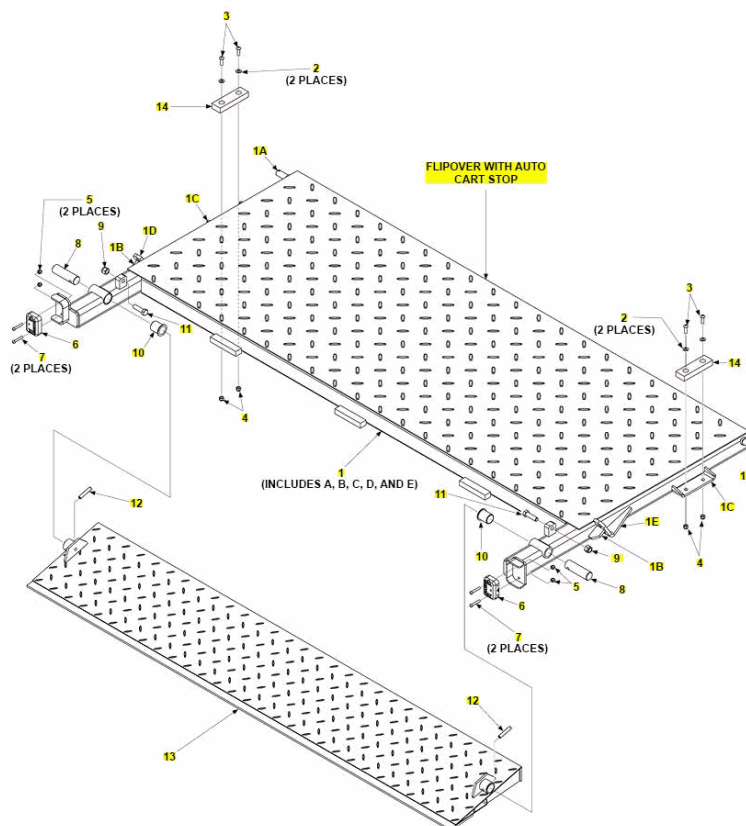
BMR 3300 4400 5500 6600

Flipover with Auto Cart Stop (Steel)

FLIPOVER WITH AUTO CART STOP (STEEL)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT: This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
14	288752-02	1	RAMP WLDMT, CART STOP 12X79.75
14	288752-11G	1	RAMP WLDMT, C/S 12X74.75,GALV
14	288752-12G	1	RAMP WLDMT, C/S 12X79.75,GALV
15	225278-02	1	BUMPER, 3/4X1.5X5 2HOLE RUBBER
16	280194	1	PIN CHAIN SUPPORT
17	286837-01	1	SUPPORT GUSSET
18	287579-01	1	BRACKET, BUMPER HOLDER
19	288944-01	1	BRACKET,U-BOLT HOLDER,LH F/O
20	288944-02	1	BRACKET,U-BOLT HOLDER,RH F/O

SPARE PARTS LIST

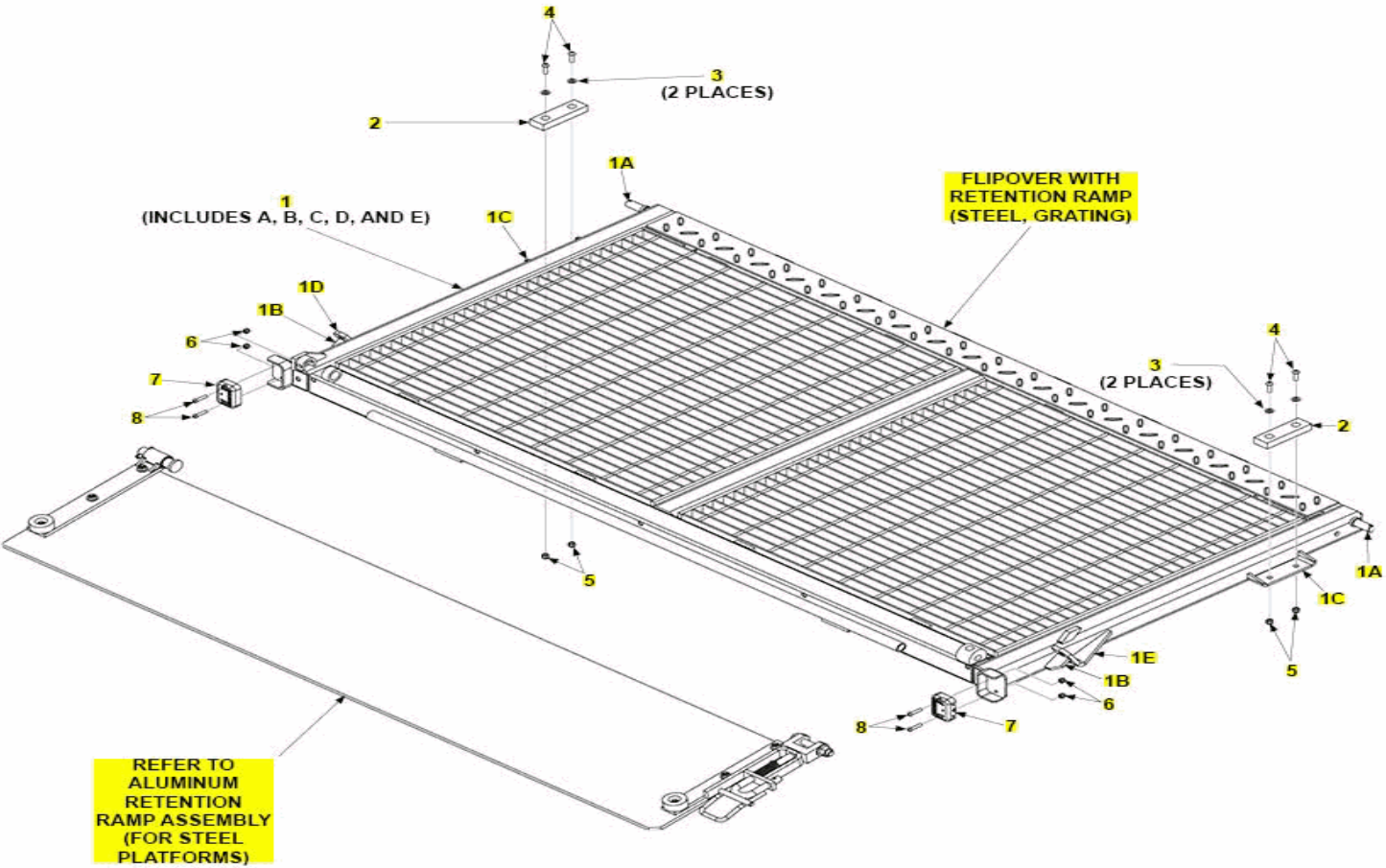
BMR 3300 4400 5500 6600

Flipover with Retention Ramp (Steel, Grating)

FLIPOVER WITH RETENTION RAMP (STEEL, GRATING)

NOTE: Items 1A, 1B, 1C, 1D, and 1E are not galvanized or painted. Apply cold galvanize spray after welds cool.

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



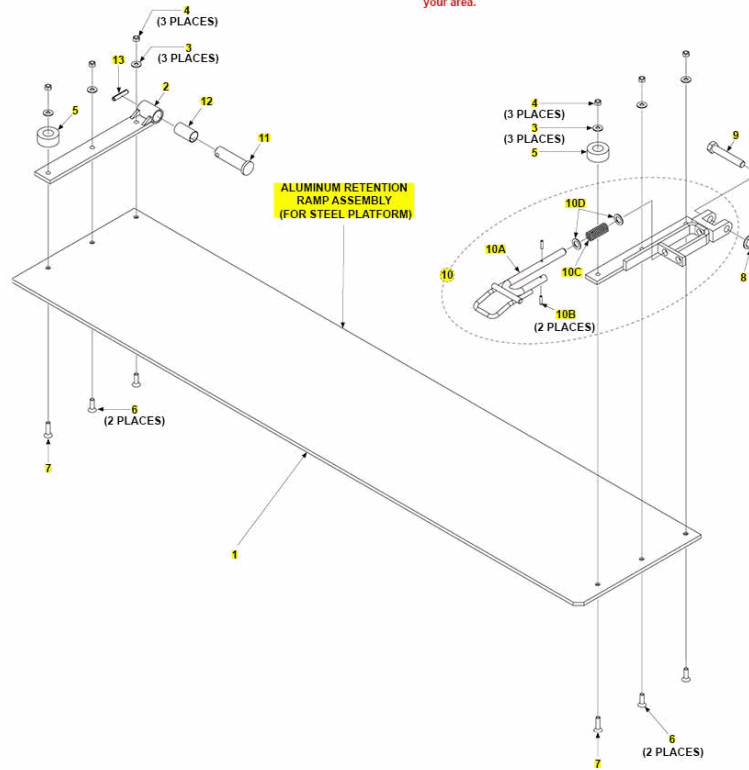
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Aluminum Retention Ramp Assembly (For Steel Platform)

ALUMINUM RETENTION RAMP ASSEMBLY (FOR STEEL PLATFORM)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	286845-80	1	16" ARR FOR 80" STEEL F/O BMRB
1	286845-85	1	16" ARR FOR 85" STEEL F/O BMRBW
2	287529-51	1	DMD PLATE FOR 16"ARR,80" ST F/O
2	287529-52	1	DMD PLATE FOR 16"ARR,85" ST F/O
3	253526-01	1	HINGE ARM WELD'T L/H GALV
4	902001-2	1	WASHER, FLAT 3/8X1/16 ZC
5	30955	1	
6	905363-01	1	RUBBER BUMPER 2.0X.88
7	900040-5	1	SCREW, FLHD SOC 3/8-16X1-1/4ZC
8	900040-6	1	SCREW, FLHD SOC 3/8-16X1-1/2ZC
9	901023-04	1	FLANGE LOCK NUT,63-11,ZC
10	900055-11	1	SCREW,HEX HEAD.625-11UNC X3.75
11	287528-01	1	ARM ASSY, ARR, RH
12	287575-01	1	PIN-LOCKING WLDMT, ARR
13	904719-08	1	PIN ROLL,,188 X.88LG,SS
14	908209-01	1	SPRING, COMP
15	902028-10	1	WASHER,FLAT 1.062 OD X .643 ID
16	253528	1	PIN
17	253541	1	BEARING SELF LUBE 1X2
18	904717-05	1	PIN ROLL .38 X 1.75 ZINC

SPARE PARTS LIST

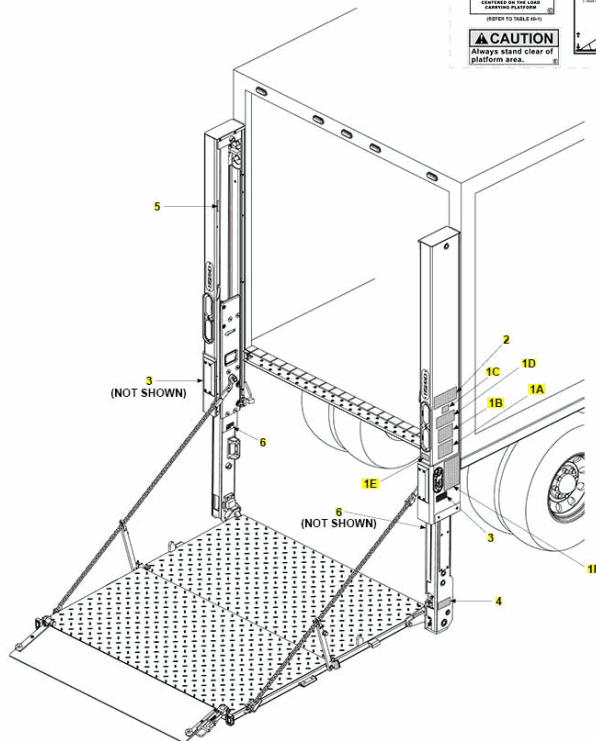
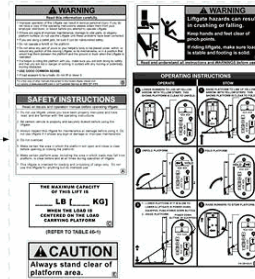
BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Aluminum Retention Ramp (Aluminum)

NOTE: Preferred decal layout is shown. Decals on the Liftgate are attached at the factory. If vehicle does not permit this layout, decals in the manual and decal kit must be applied so that they are easily visible when approaching vehicle to operate Liftgate. Use good common sense when locating these decals on vehicle.

DECALS

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
1	311046-11	1	LINK SPACER, .50 LG
2	905033-1	1	ROLL PIN .250 O.D.X1.50"LG
3	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
4	902000-14	1	WASHER, FLAT .500X.063 THK
5	286880-01	1	OPENER ASSY BMRB,30+30 P/F,LH
5	286880-03	1	OPENER ASSY BMRB,36+36 P/F,LH
5	286880-05	1	OPENER ASSY BMRB,42+42 P/F,LH
6	905136-01	1	PIN CLEVIS .500 X 1.906 GR8
7	30805	1	
8	280644-01	1	ANCHOR SHACKLE
9	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
10	286880-02	1	OPENER ASSY BMRB,30+30 P/F,RH
10	286880-04	1	OPENER ASSY BMRB,36+36 P/F,RH
10	286880-06	1	OPENER ASSY BMRB,42+42 P/F,RH
11	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
12	30805	1	
13	280644-01	1	ANCHOR SHACKLE
14	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
15	280195	1	PIN
16	285963-01	1	PIN, HINGE ASSY, 19.76
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	282854-01	1	U-BOLT
19	311046-10	1	LINK SPACER, 1 LG
20	904719-17	1	PIN ROLL, .188 X2LG,SS

SPARE PARTS LIST

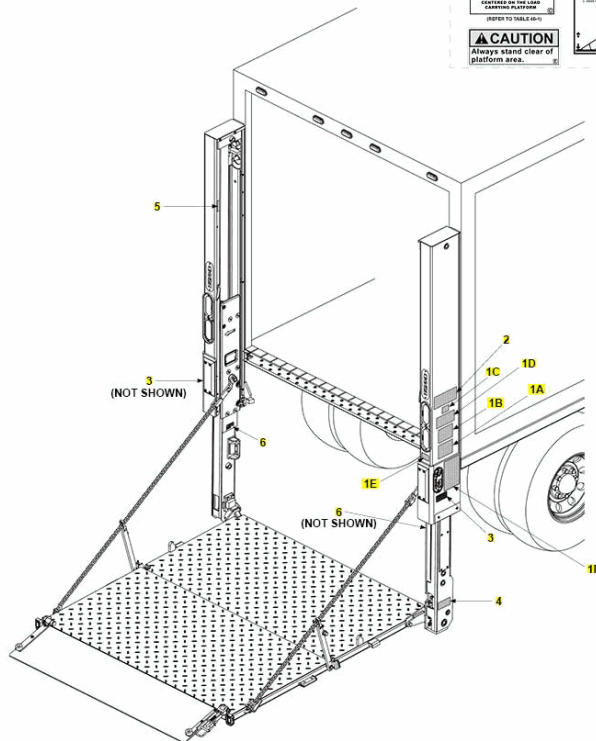
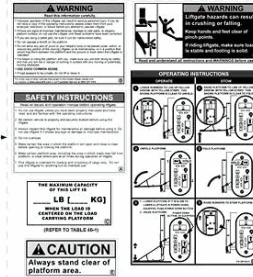
BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Aluminum Retention Ramp (Aluminum)

NOTE: Preferred decal layout is shown. Decals on the Liftgate are attached at the factory. If vehicle does not permit this layout, decals in the manual and decal kit must be applied so that they are easily visible when approaching vehicle to operate Liftgate. Use good common sense when locating these decals on vehicle.

DECALS

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.

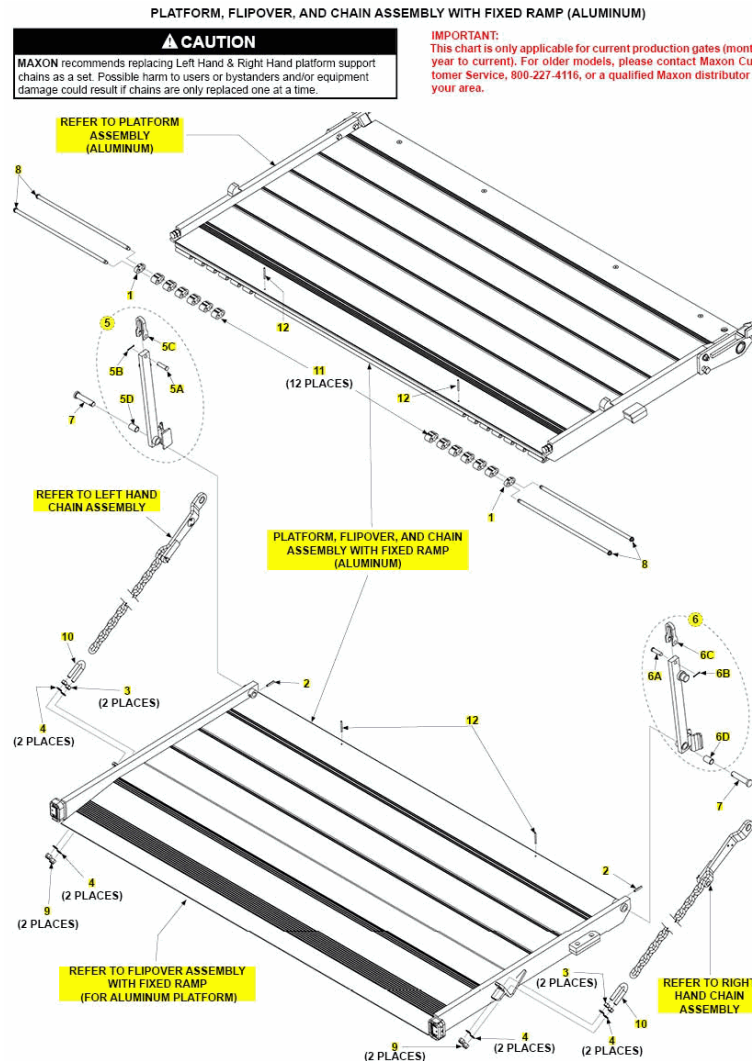


Pos.	CPN	Qty.	Description
25	286850-651	1	P/F,F/O ASSY, AL80X(30+30+16)
25	286850-651MG	1	P/F,F/O ASSY, AL80X30+30+16,MG
25	286850-652	1	P/F,F/O ASSY, AL80X(36+36+16)
25	286850-652MG	1	P/F,F/O ASSY, AL80X36+36+16,MG
25	286850-653	1	P/F,F/O ASSY, AL80X(42+42+16)
25	286850-653MG	1	P/F,F/O ASSY, AL80X42+42+16,MG
25	286850-661	1	P/F,F/O ASSY, AL85X(30+30+16)
25	286850-661MG	1	P/F,F/O ASSY, AL85X30+30+16,MG
25	286850-662	1	P/F,F/O ASSY, AL85X(36+36+16)
25	286850-662MG	1	P/F,F/O ASSY, AL85X36+36+16,MG
25	286850-663	1	P/F,F/O ASSY, AL85X(42+42+16)
25	286850-663MG	1	P/F,F/O ASSY, AL85X42+42+16,MG

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Fixed Ramp (Aluminum)

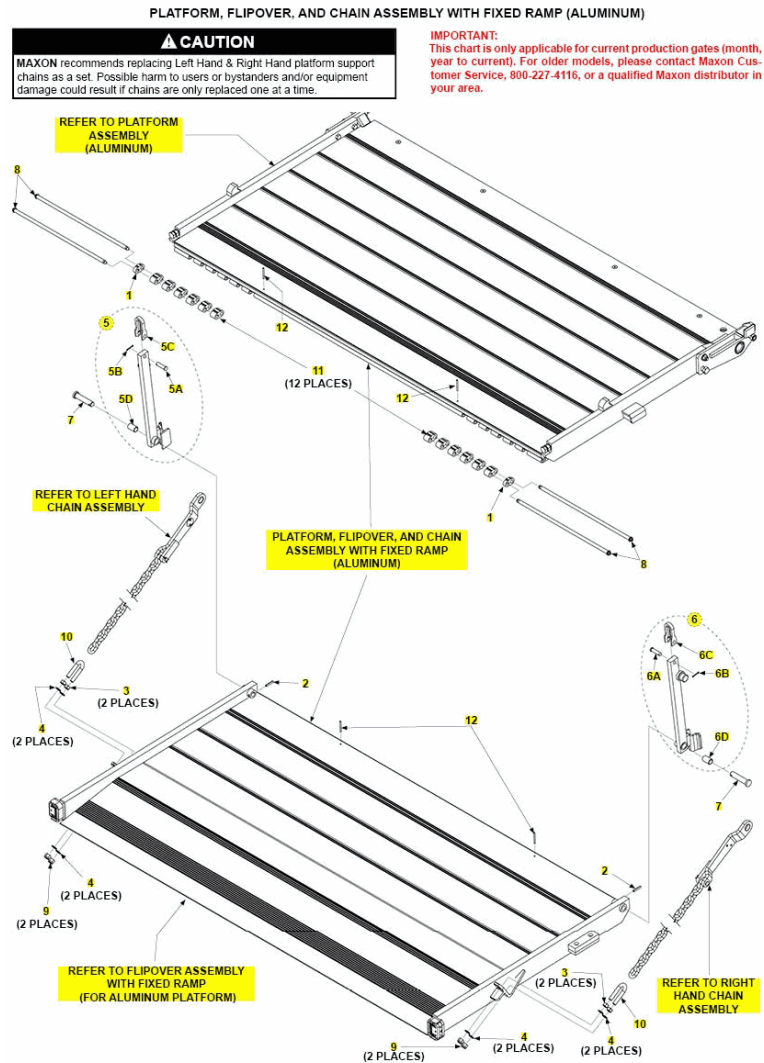


Pos.	CPN	Qty.	Description
1	311046-11	1	LINK SPACER, .50 LG
2	905033-1	1	ROLL PIN .250 O.D.X1.50"LG
3	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
4	902000-14	1	WASHER, FLAT .500X.063 THK
5	286880-07	1	OPENER ASSY BMRB,36+24 P/F,LH
5	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
6	905136-01	1	PIN CLEVIS .500 X 1.906 GR8
7	30805	1	
8	280644-01	1	ANCHOR SHACKLE
9	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
10	286880-08	1	OPENER ASSY BMRB,36+24 P/F,RH
10	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
11	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
12	30805	1	
13	280644-01	1	ANCHOR SHACKLE
14	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
15	280195	1	PIN
16	285963-01	1	PIN, HINGE ASSY, 19.76
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	282854-01	1	U-BOLT
19	311046-10	1	LINK SPACER, 1 LG
20	904719-17	1	PIN ROLL, .188 X2LG,SS
25	288264-656	1	P/F,C-BAR ASSY BMRB,80X60+12
25	288264-656MG	1	P/F,C-BAR ASSY BMRB,80X60+12,MG

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Fixed Ramp (Aluminum)

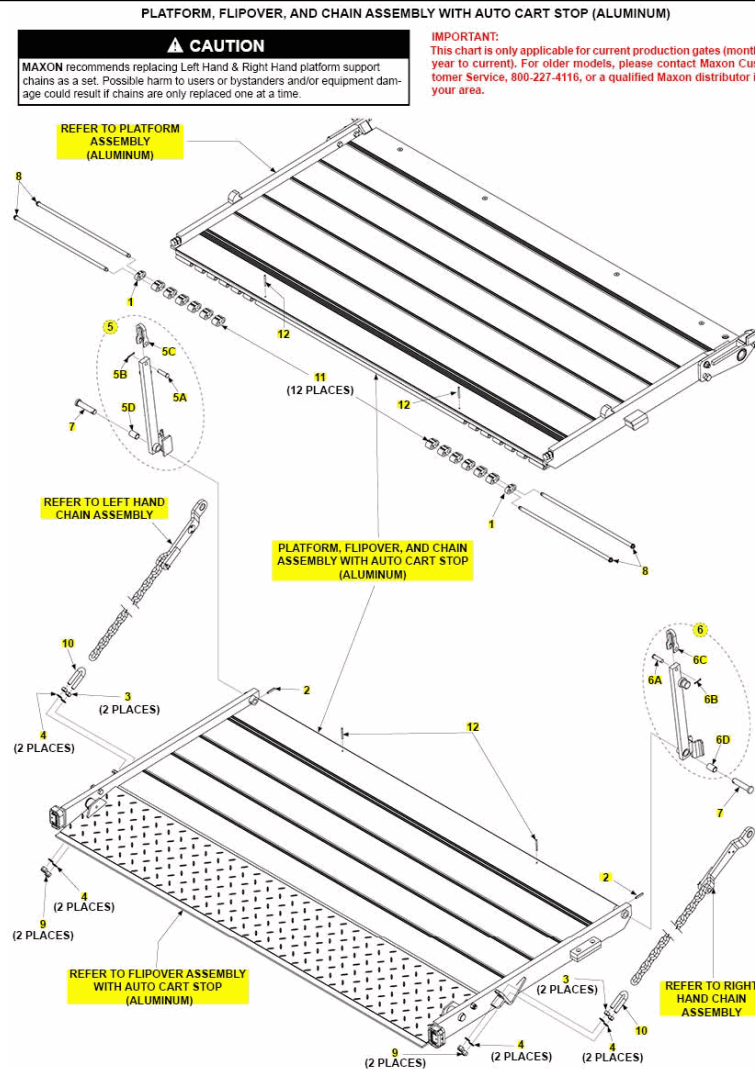


Pos.	CPN	Qty.	Description
25	288264-657	1	P/F,C-BAR ASSY BMRB,80X72+12
25	288264-657MG	1	P/F,C-BAR ASSY BMRB,80X72+12,MG
25	288264-666	1	P/F,C-BAR ASSY BMRBW,85X60+12
25	288264-666MG	1	P/F,C-BAR ASSY BMRBW,85X60+12,MG
25	288264-667	1	P/F,C-BAR ASSY BMRBW,85X72+12
25	288264-667MG	1	P/F,C-BAR ASSY BMRBW,85X72+12,MG

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Auto Cart Stop (Aluminum)



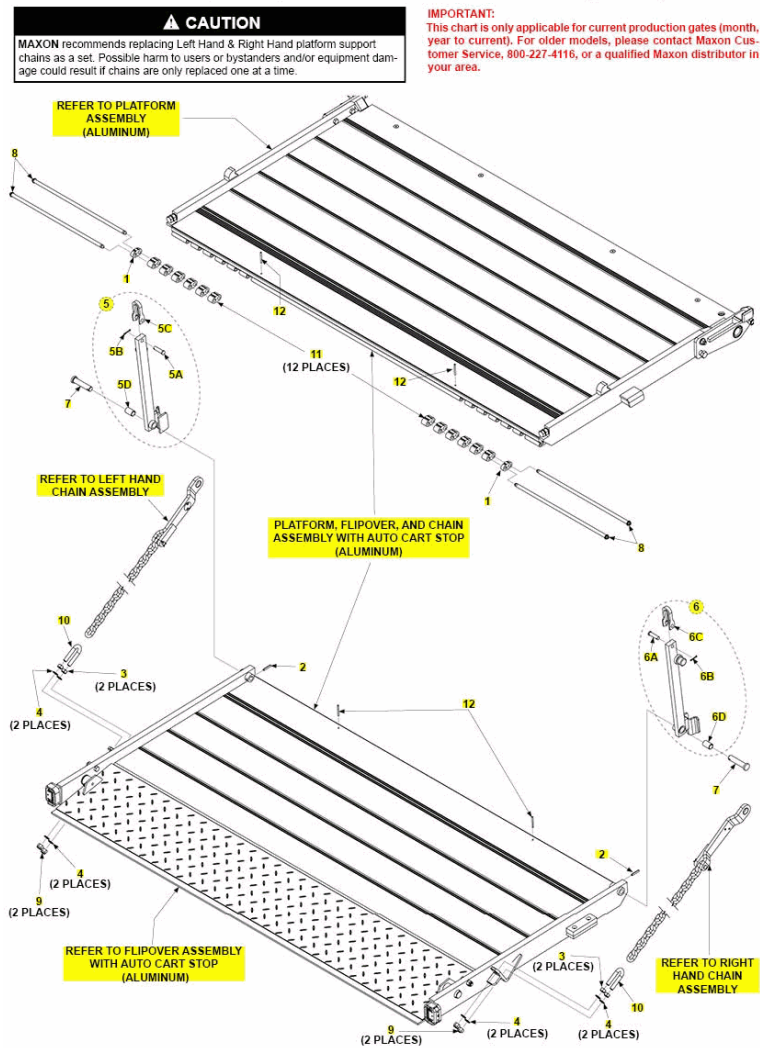
Pos.	CPN	Qty.	Description
1	311046-11	1	LINK SPACER, .50 LG
2	905033-1	1	ROLL PIN .250 O.D.X1.50"LG
3	901011-9	1	NUT, HEX HEAD .500-13 UNC-2B
4	902000-14	1	WASHER, FLAT .500X.063 THK
5	286880-07	1	OPENER ASSY BMRB,36+24 P/F,LH
5	286880-09	1	OPENER ASSY BMRB,42+30 P/F,LH
6	905136-01	1	PIN CLEVIS .500 X 1.906 GR8
7	30805	1	
8	280644-01	1	ANCHOR SHACKLE
9	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
10	286880-08	1	OPENER ASSY BMRB,36+24 P/F,RH
10	286880-10	1	OPENER ASSY BMRB,42+30 P/F,RH
11	905136-02	1	PIN, CLEVIS 0.500 X 1.75, GR 8
12	30805	1	
13	280644-01	1	ANCHOR SHACKLE
14	260917-05	1	BEARING SELF LUBE 3/4X1-3/8
15	280195	1	PIN
16	285963-01	1	PIN, HINGE ASSY, 19.76
17	901010	1	NUT, NYLON LOCK 1/2-13 ZC
18	282854-01	1	U-BOLT
19	311046-10	1	LINK SPACER, 1 LG
20	904719-17	1	PIN ROLL, .188 X2LG,SS
25	288762-651	1	P/F,F/O ASSY,BMRB,AL80X72+12
25	288762-651MG	1	P/F,F/O ASSY,BMRB,AL80X72+12MG

SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform, Flipover, and Chain Assembly with Auto Cart Stop (Aluminum)

PLATFORM, FLIPOVER, AND CHAIN ASSEMBLY WITH AUTO CART STOP (ALUMINUM)



Pos.	CPN	Qty.	Description
25	288762-652	1	P/F,F/O ASSY,BMRB,AL85X72+12
25	288762-652MG	1	P/F,F/O ASSY,BMRB,AL85X72+12MG

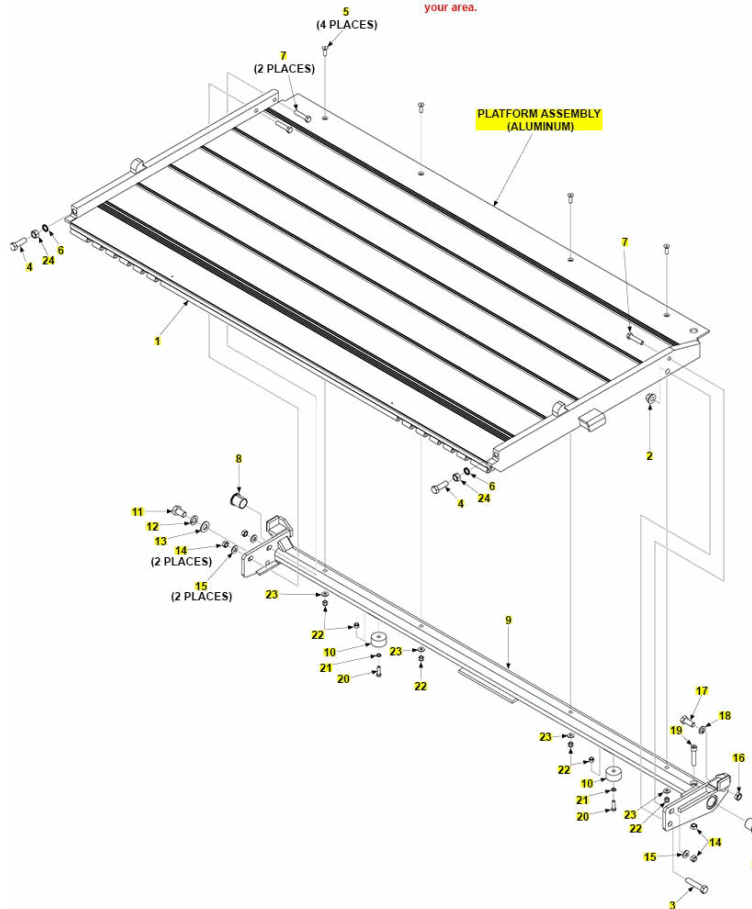
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly (Aluminum)

PLATFORM ASSEMBLY (ALUMINUM)

IMPORTANT:
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Pos.	CPN	Qty.	Description
1	286860-01	1	P/F & C-BAR ASSY, AL, 80X30
1	286860-02	1	P/F & C-BAR ASSY, AL, 80X36
1	286860-03	1	P/F & C-BAR ASSY, AL, 80X42
1	286860-11	1	P/F & C-BAR ASSY, AL, 85X30
1	286860-12	1	P/F & C-BAR ASSY, AL, 85X36
1	286860-13	1	P/F & C-BAR ASSY, AL, 85X42
1	286860-21	1	P/F & C-BAR ASSY, AL, 80X30, MG
1	286860-22	1	P/F & C-BAR ASSY, AL, 80X36, MG
1	286860-23	1	P/F & C-BAR ASSY, AL, 80X42, MG
1	286860-41	1	P/F & C-BAR ASSY, AL, 85X30, MG
1	286860-42	1	P/F & C-BAR ASSY, AL, 85X36, MG
1	286860-43	1	P/F & C-BAR ASSY, AL, 85X42, MG
2	286865-01	1	P/F WLDMT AL, 80X30
2	286865-02	1	P/F WLDMT AL, 80X36
2	286865-03	1	P/F WLDMT AL, 80X42
2	286865-11	1	P/F WLDMT AL, 85X30
2	286865-12	1	P/F WLDMT AL, 85X36
2	286865-13	1	P/F WLDMT AL, 85X42
2	286865-21	1	P/F WLDMT AL, 80X30, KRNL
2	286865-22	1	P/F WLDMT AL, 80X36, KRNL
2	286865-23	1	P/F WLDMT AL, 80X42, KRNL
2	286865-41	1	P/F WLDMT AL, 85X30, KRNL
2	286865-42	1	P/F WLDMT AL, 85X36, KRNL
2	286865-43	1	P/F WLDMT AL, 85X42, KRNL

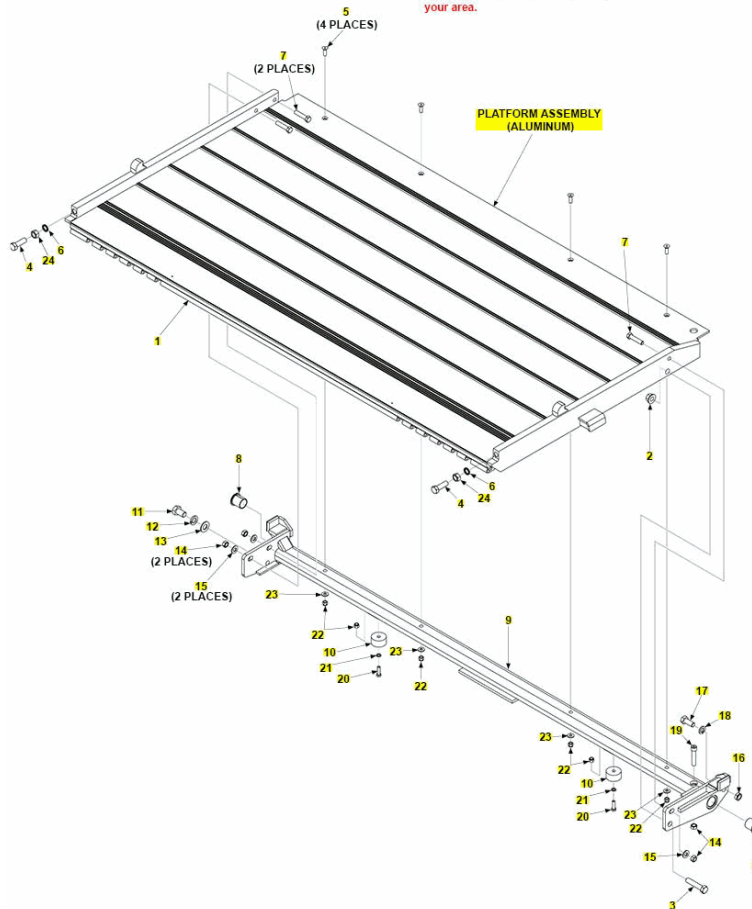
SPARE PARTS LIST

BMR 3300 4400 5500 6600

Platform Assembly (Aluminum)

PLATFORM ASSEMBLY (ALUMINUM)

IMPORTANT:
This chart is only applicable for current production gates (month, year to current). For older models, please contact Maxon Customer Service, 800-227-4116, or a qualified Maxon distributor in your area.



Pos.	CPN	Qty.	Description
3	901023-04	1	FLANGE LOCK NUT,63-11,ZC
4	900055-08	1	SCREW,HEX HEAD.625-11UNC X3
5	900055-04	1	SCREW,HEX HEAD.625-11UNC X2
6	900061-5	1	SCR FLH SOC .375-16 1.25LG SST
7	903435-09	1	WASHER,NORD-LOCK,.63/M16,ZC
8	900035-6	1	SCREW,CAP HXHD.5-13UNC-2A 2.25
9	908007-05	1	BEARING, FLNGD 1.25SHFT, 1.5"LG
10	286855-01	1	C-BAR WLDMT, AL P/F, 96 W TRK
10	286855-02	1	C-BAR WLDMT, AL P/F, 102 W TRK
11	253516	1	BUMPER, 2X1 RUBBER
12	900056-2	1	SCREW, CAP,HEX HD .75-16X1.25
13	902011-9	1	WASHER. LOCK .750, .188 THK
14	902000-20	1	WASHER, FLAT .750 .090 THK
15	40066	1	WASHER, FLAT 1/2" SAE ZC
16	902013-13	1	
17	30331	1	
18	900055-02	1	SCREW,HEX HEAD.625-11UNC X1.5
19	902011-8	1	WASHER, LOCK .625, .156THK
20	900036-11	1	SCREW, SOCHD .5-13UNC-2A 2.50"
21	900014-5	1	SCREW,HEX CAP.38-16X1.25,G8,ZC
22	902000-10	1	WASHER, FLAT .375X.063 THK
23	903134-01	1	NUT, NYL INSRT STOP .375-16 SS
24	902001-2	1	WASHER, FLAT 3/8X1/16 ZC
25	30329	1	