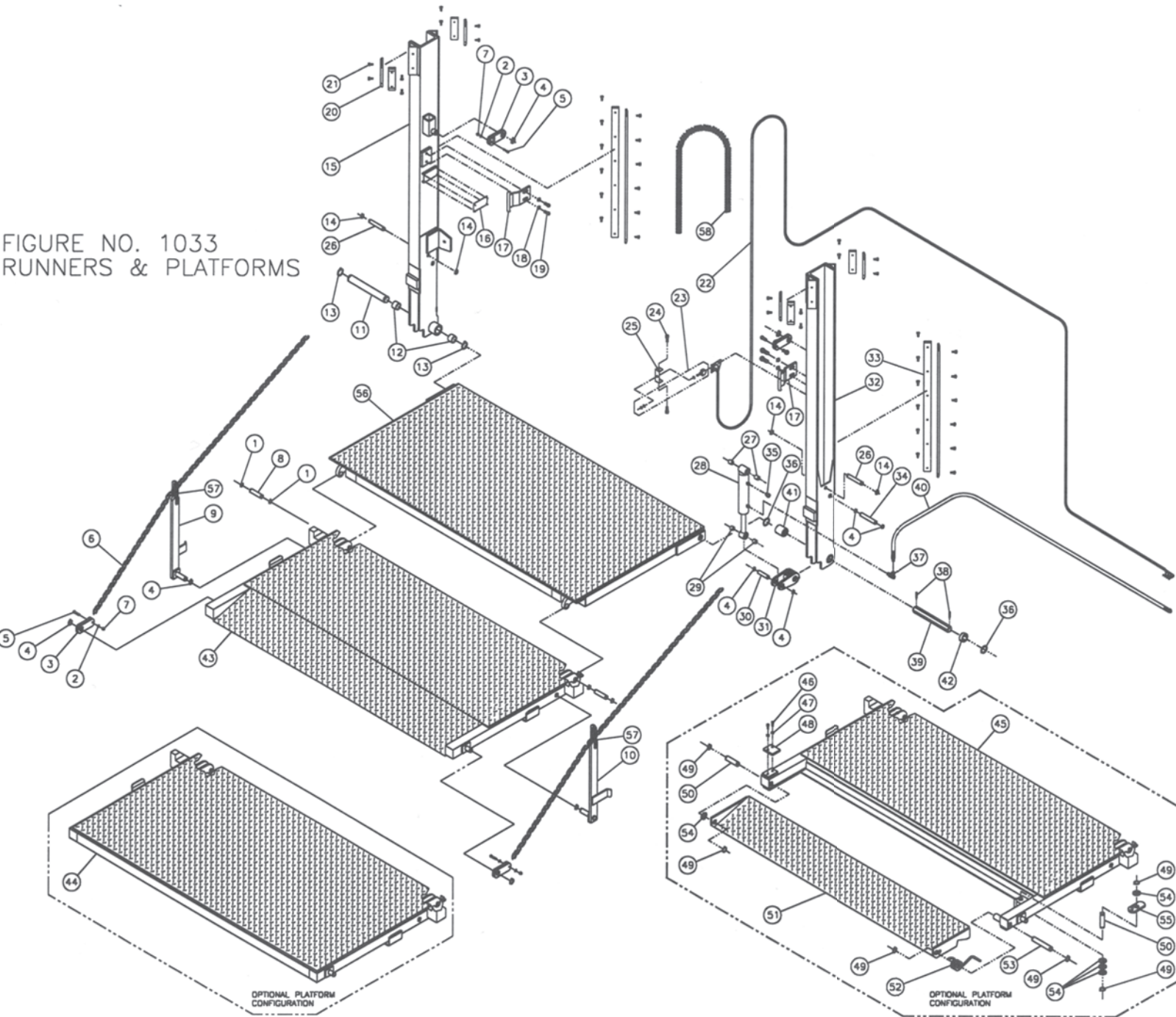


FIGURE NO. 1033
RUNNERS & PLATFORMS



Anthony Liftgates, Inc.
ARC Series Rail Type Liftgate Parts Diagram
Figure No. 1033 (Runners & Platforms)

Key No.	Part No.	Description	No. Req'd.
1	A-146840	Snap Ring - 1¼"	4
2	S-016006	Lock Washer - 3/8"	4
3	A-176075	Chain Shackle	8
4	A-150060	Snap Ring - 1"	10
5	A-171249	Bolt - 3/8-24 x 1 ½" lg., Gr. 8	4
6	A-176509 A-176631 A-176632	Platform Support Chain - (84" Butt Edge & 72" + 12" Ramp) Platform Support Chain - (72" Butt Edge & 60" + 12" Ramp) Platform Support Chain, "BH" Style - (60" Butt Edge & 48" + 12" Ramp)	2
7	2184	Lock Nut - 3/8-24	4
8	A-171200	Platform Pin - 1 ¼" Dia.	2
9	A-176502 A-176522	Closer/Opener Arm Wldmt. - Left, (use w/84" butt edge, or 72" + 12" ramp p/f's) Closer/Opener Arm Wldmt - Left, (use w/72" butt edge, or 60" + 12" ramp, or 30" + 30" BH p/f's)	1
10	A-176503 A-176523	Closer/Opener Arm Wldmt - Right, (use w/ 84" butt edge, or 72" + 12" ramp p/f's) Closer/Opener Arm Wldmt - Right, (use w/ 72" butt edge, or 60" + 12" ramp or 30" + 30" BH p/f's)	1
11	A-176458	Pin, Runner Hinge - Left Runner, 1 ½" Dia. Round	1
12	A-176501	Bushing - Plastic, 1 ½" ID, Left Side	2
13	A-176066	Snap Ring - 1 ½" Dia. Pin	2
14	473	Snap Ring - ¾" Dia. Pin	4
15	A-176411	Runner Weldment - Left, Roadside	1
16	ATU-425	Serial Number Tag	1
17	A-176474	Runner Guide Weldment	2
18	S-016009	Lock Washer - ½"	4
19	S-010047	Hex Bolt - ½-13 x 1 ½" lg.	4
20	A-176472	Wear Strip, Upper	8
21	AR-18-66	Screw - Flat Hd.	40
22	A-176621	Flexible Control Cord (special) - "Up & Down" control, 16/4 x 25 ft.	4
23	A-150477	Switch, Toggle - "Up & Down" control	1
24	3144	Hex Bolt - 5/16-18	2
25	AR-18-236	Switch Bracket - Traveling Switch	2
26	A-176459	Pin, Lower - Lift Cylinder	1
27	ATU-426	Bushing, Plastic - upper end of closer cylinder	2
28	A-176430	Closer Cylinder	1
29	ATU-429	Bushing, Plastic - lower end of closer cylinder	2
30	A-176453	Pin, Closer Clevis	1
31	A-176429	Closer Clevis Weldment	1
32	A-176410	Runner Weldment - Right, Curbside	1
33	A-176471	Wear Strip, Lower	4
34	A-176456	Pin, Upper - Closer Cylinder, 1" Dia.	1
35	A-130017	Vent Plug - Closer Cylinder	1
36	757026	Spacer Washer - 1 ½ ID (use as many as needed, not usually over 8 pcs.)	8

Anthony Liftgates, Inc.
ARC Series Rail Type Liftgate Parts Diagram
Figure No. 1033 (Runners & Platforms)

37	A-150093	Elbow - High Pressure	1
38	S-070011	Roll Pin - Hex Pin	2
39	A-176457	Pin - Hinge Pin, Hex	1
40	A-130007	Hose - Closer Cylinder, 1/4"	1
41	A-176481	Hex Bushing - long	1
42	A-176482	Hex Bushing - short	1
43	Choose one of either number #43, #44 or #45, and one #56. Flip-Over Platforms with Fixed Ramps		1
	A-176661	Platform Section - 80" x 18" + 12" ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176662	Platform Section - 86" x 18" + 12" ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176663	Platform Section - 80" x 30" + 12" ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176664	Platform Section - 86" x 30" + 12" ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176529	Platform Section - 80" x 18" + 12" ramp (for 96" wide, 5500 & 6500 cap.)	
	A-176538	Platform Section - 86" x 18" + 12" ramp (for 102" wide, 5500 & 6500 cap.)	
	A-176542	Platform Section - 80" x 30" + 12" ramp (for 96" wide, 5500 & 6500 cap.)	
44	Flip-Over Platforms with Butt Edges		1
	A-176665	Platform Section - 80" x 42" butt edge (for 96" wide, 3500 & 4500 cap.)	
	A-176666	Platform Section - 86" x 42" butt edge (for 102" wide, 3500 & 4500 cap.)	
	A-176451	Platform Section - 80" x 42" butt edge (for 96" wide, 5500 & 6500 cap.)	
45	Flip-Over Platforms - To accept a Cart Stop Ramp (ramps sold separate)		1
	A-176667	Platform Sect. Only - 80" x 18" w/ cart stop ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176668	Platform Sect. Only - 86" x 18" w/ cart stop ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176669	Platform Sect. Only - 80" x 30" w/ cart stop ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176670	Platform Sect. Only - 80" x 30" w/ cart stop ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176617	Platform Sect. Only - 80" x 18" w/ cart stop ramp (for 96" wide, 5500 & 6500 cap.)	
	A-176618	Platform Sect. Only - 86" x 18" w/ cart stop ramp (for 102" wide, 5500 & 6500 cap.)	
	A-176592	Platform Sect. Only - 80" x 30" w/ cart stop ramp (for 96" wide, 5500 & 6500 cap.)	
	Complete Assemblies Flip-Over Platforms w/Cart Stop Ramps (includes items 45 thru 55)		1
	A-176675	Platform Sect. - 80" x 60" + 12" cart stop ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176676	Platform Sect. - 86" x 60" + 12" cart stop ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176677	Platform Sect. - 80" x 72" + 12" cart stop ramp (for 96" wide, 3500 & 4500 cap.)	
	A-176678	Platform Sect. - 86" x 72" + 12" cart stop ramp (for 102" wide, 3500 & 4500 cap.)	
	A-176619	Platform Sect. - 80" x 60" + 12" cart stop ramp (for 96" wide, 5500 & 6500 cap.)	
	A-176620	Platform Sect. - 86" x 60" + 12" cart stop ramp (for 102" wide, 5500 & 6500 cap.)	
	A-176594	Platform Sect. - 80" x 72" + 12" cart stop ramp (for 96" wide, 5500 & 6500 cap.)	
46	874	Bolt - 3/8-16 x 1" lg.	2
	S-016006	Lock Washer - 3/8"	2
	A-176597	Stop Bar Plate	1
	A-150060	Snap Ring - 1"	6
	A-176612	Pin - 1" Dia. x 3 13/16" lg.	2
51	A-176571	Ramp Weldment - use with 80" Flip Over Platform Section	1
52	A-176585	Ramp Weldment - use with 86" Flip Over Platform Section	1
	ATU-326	Spring	
53	A-150143	Pin - 1" Dia. x 5 15/16" lg.	1

Anthony Liftgates, Inc.
ARC Series Rail Type Liftgate Parts Diagram
Figure No. 1033 (Runners & Platforms)

54	A-144054	Washer - 1" SAE (used as shim)	5
55	A-176616	Stop Plate Weldment	1
Main Platform Sections			
56	A-176671 A-176672 A-176673 A-176674 A-176437 A-176528 A-176308 A-176310	Platform Section - 80" x 42" (for 96" wide, 3500 & 4500 cap.) Platform Section - 86" x 42" (for 102" wide, 3500 & 4500 cap.) Platform Section - 80" x 30" (for 96" wide, 3500 & 4500 cap.) Platform Section - 86" x 30" (for 102" wide, 3500 & 4500 cap.) Platform Section - 80" x 42" (for 96" wide, 5500 & 6500 cap.) Platform Section - 86" x 42" (for 102" wide, 5500 & 6500 cap.) Platform Section - 80" x 30" (for 96" wide, 5500 & 6500 cap.) Platform Section - 86" x 30" (for 102" wide, 5500 & 6500 cap.)	1
57	A-176226	Chain Retainer - Closer/Opener Arms	2
58	A-176645	Cord Guard - To cover flexible area of cord (spring).	1